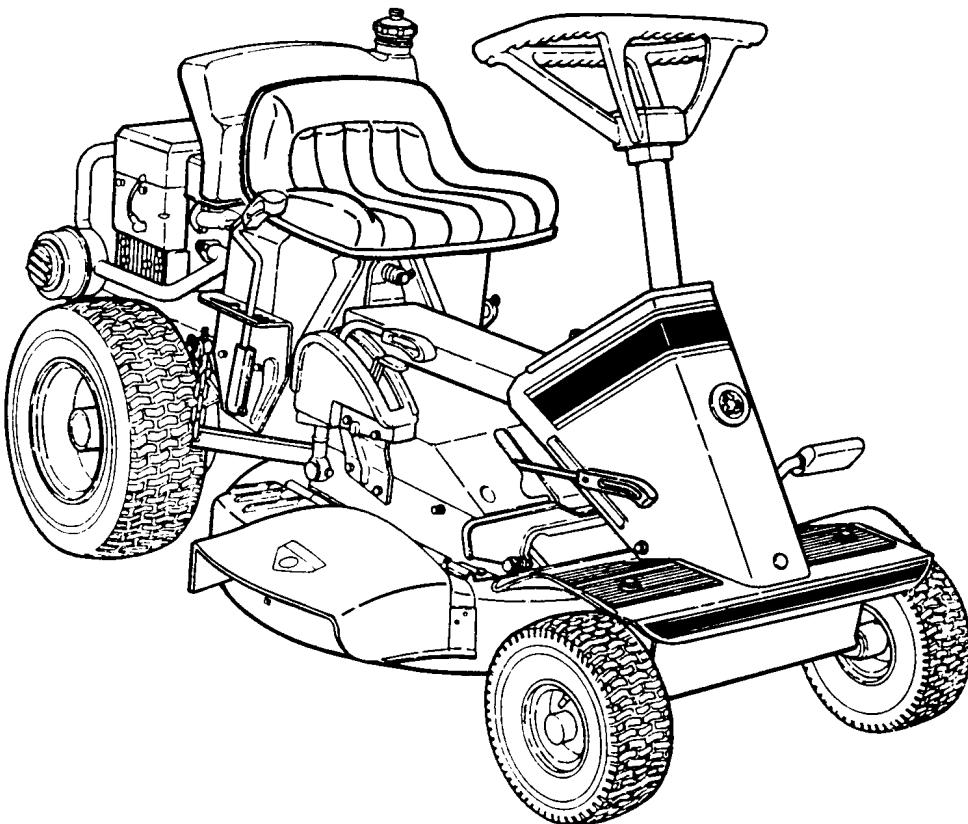


*Parts Manual for*

# **SNAPPER**<sup>®</sup>

## **REAR ENGINE RIDER SERIES 16 & 18**



### **MODELS**

<b>250816B</b>
<b>N250816B</b>
<b>250816BE</b>
<b>N250816BE</b>
<b>281016BE</b>
<b>281318BE</b>
<b>N281016BE</b>
<b>301016BE</b>
<b>301216BE</b>
<b>301318BE</b>
<b>331416BVE</b>
<b>3314518BVE</b>
<b>331416KVE</b>
<b>331518KVE</b>

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# **SNAPPER**

McDonough, GA., 30253 U.S.A.

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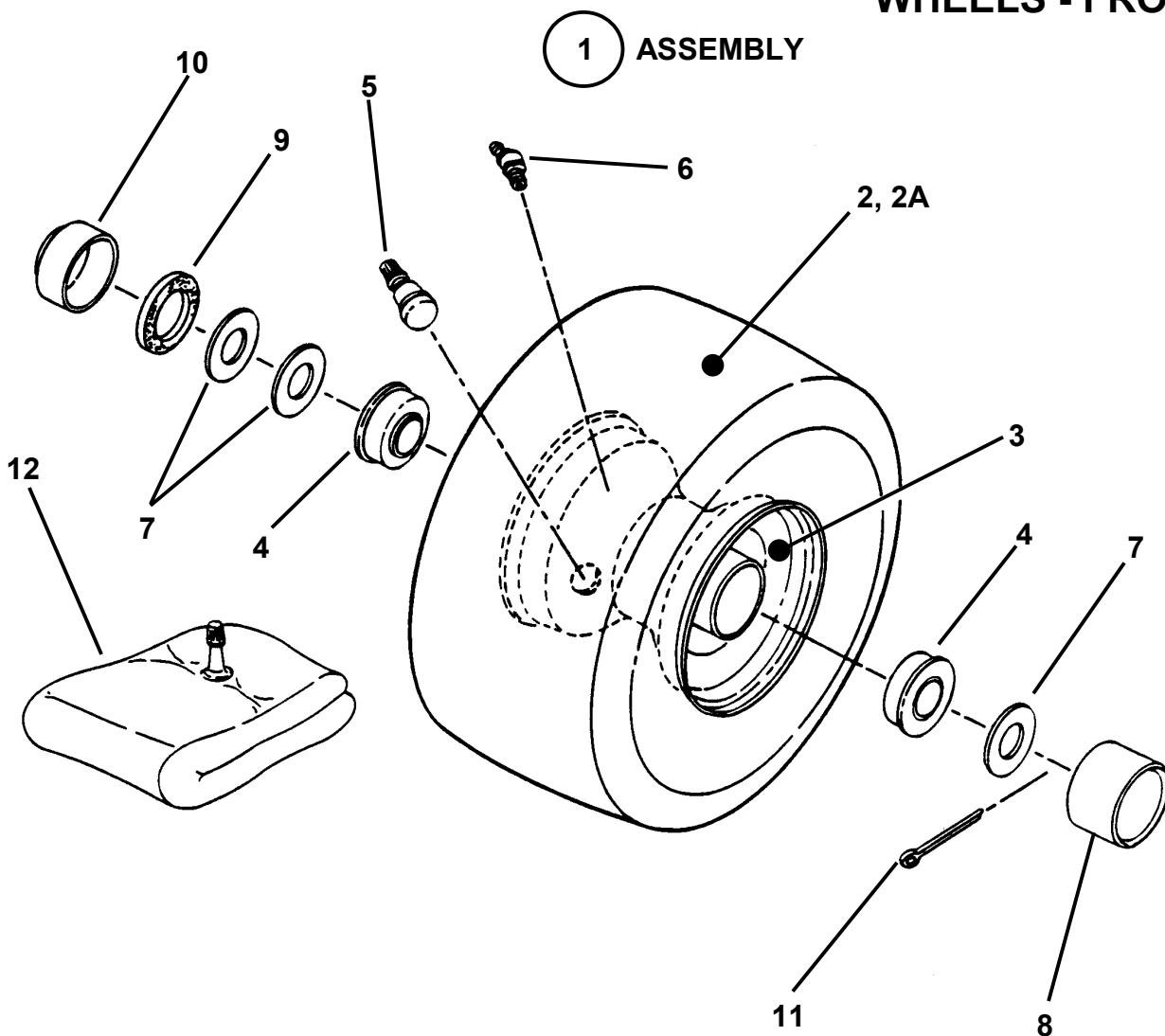
(Rev. 4, 08/21/02)

MANUAL No. 06098

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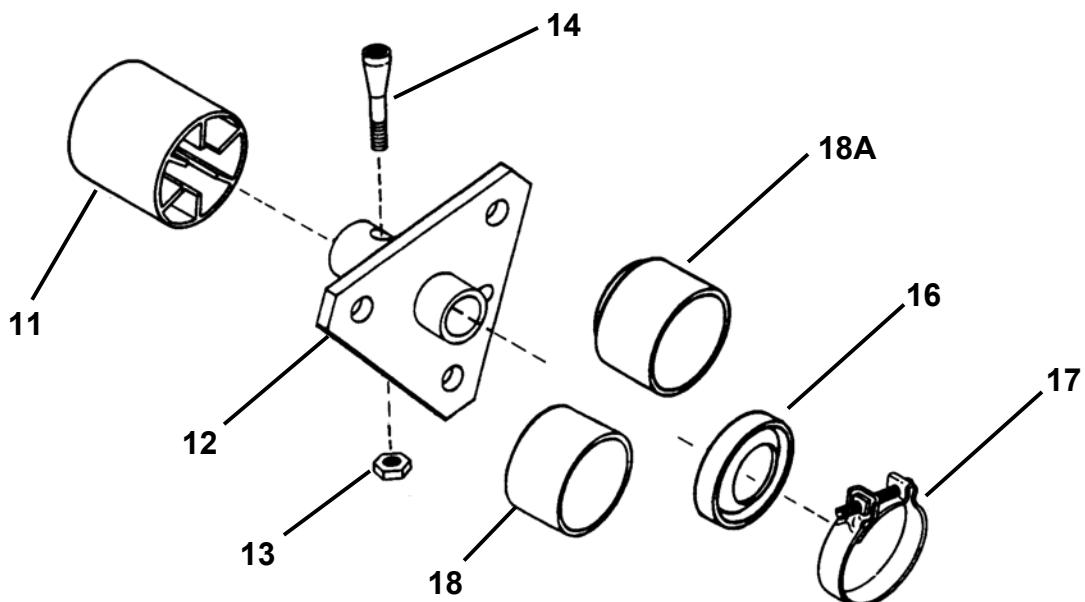
# WHEELS - FRONT



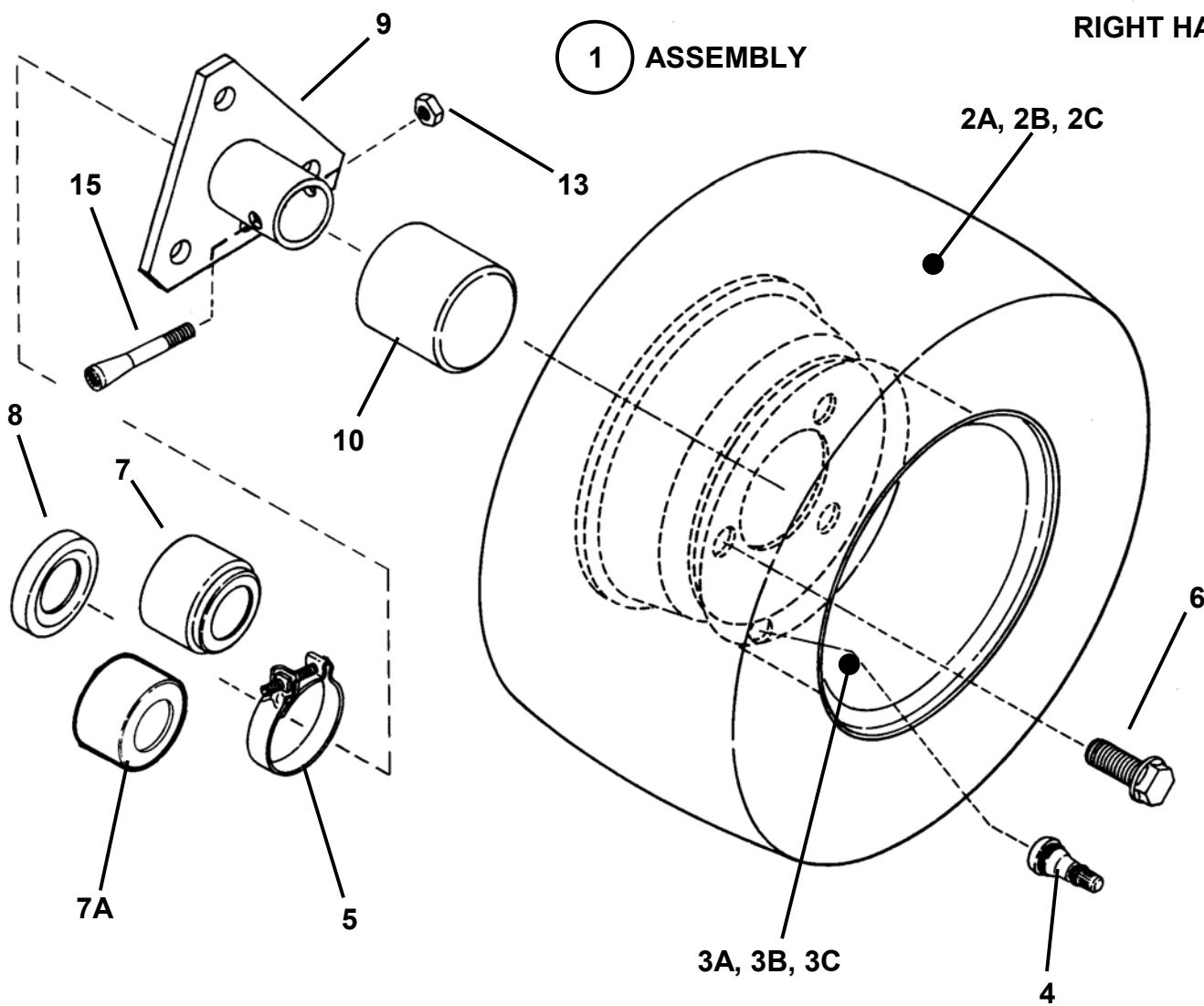
ITEM	PART NO.	DESCRIPTION
1	5-2268	ASSEMBLY, Front Tire & Rim (Complete) (Includes Items 2, 3, 4, 6, & 12)
--	5-2267	ASSEMBLY, Front Tire & Rim (Includes Items 2 thru 6)
--	5-3304	FRONT WHEEL, 11.00 x 4.00 (Includes items 2A thru 6)
2	2-3828	TIRE, 4.10/3.50 x 4
2A	2-7933	TIRE 11.00/4:00 x 4
3	1-7146	RIM (For 4.10/3.50 x 4 Tire)
4	1-1807	BEARING, Ball
5	1-2234	VALVE, Air (Snap-in)
6	1-4669	FITTING Lube
7	1-0935	WASHER, 3/4" I.D.
8	1-1022	CAP, Hub
9	1-1032	SEAL, Felt
10	3-1038	CAP, Dust
11	9-1516	PIN, Cotter 5/32 x 1" (2)
12	1-0821	TUBE, Inner (For 4.10/3.50 x 4 Tire)

## WHEELS - REAR

LEFT HAND



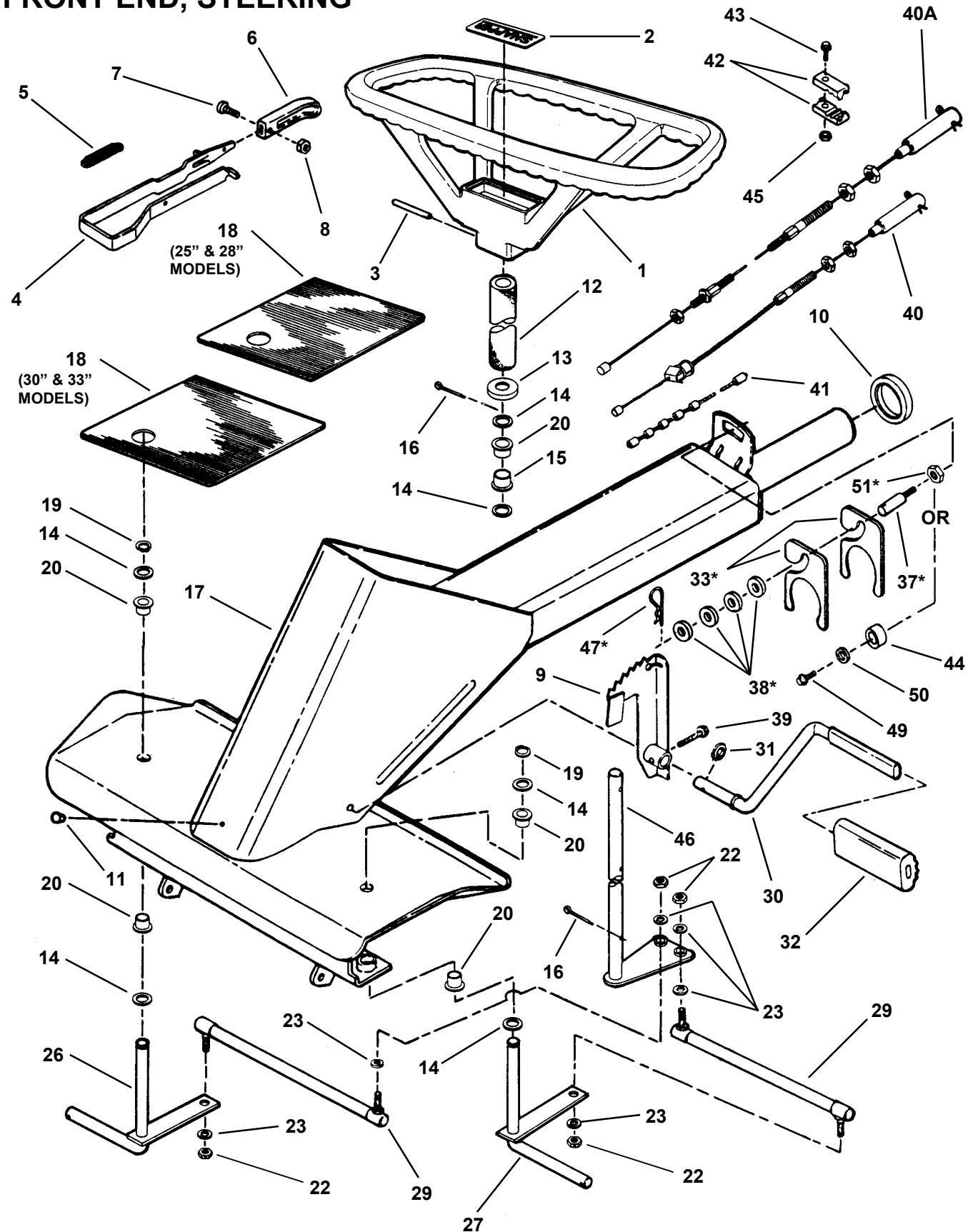
RIGHT HAND



## **WHEELS - REAR**

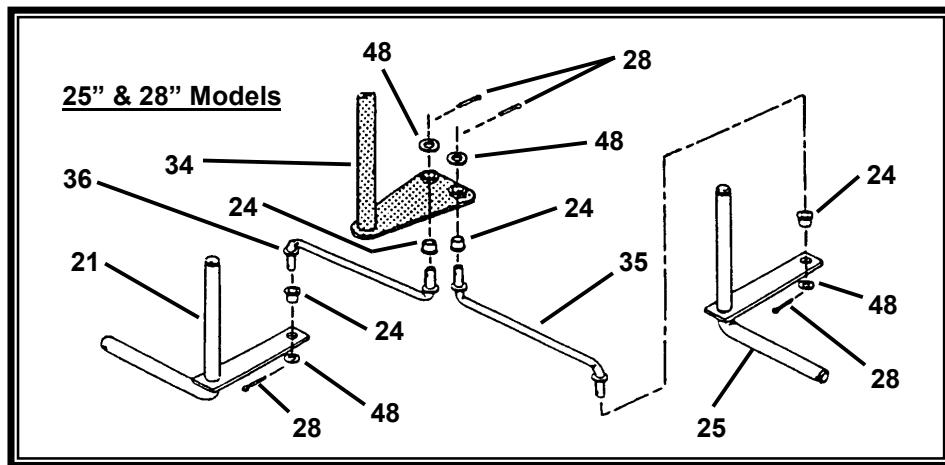
<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>
1	5-2269	ASSEMBLY, Rear Tire & Rim (Includes Items 2A, 3A, 4) (25" Models)
--	5-2270	ASSEMBLY, Rear Tire & Rim (Includes Items 2B, 3B, 4) (28" & 30" Models)
--	5-2671	ASSEMBLY, Rear Tire & Rim (Includes Items 2C, 3C, 4) (33" Models)
2A	2-3889	TIRE, Std., 16-4.80 x 8 (25" Models)
2B	1-5968	TIRE, Wide, 16-6.50 x 8 (28" & 30" Models)
2C	2-2584	TIRE, Extra Wide, 16-7.50 x 8 (33" Models)
3A	1-7145	RIM, Std., (For 16-4.80 x 8 Tire) (25" Models)
3B	1-2163	RIM, Wide, (For 16-6.50 x 8 Tire) (28" & 30" Models)
3C	1-7147	RIM, Extra Wide, (For 16-7.50 x 8 Tire) (33" Models)
4	1-2234	VALVE, Air (Snap-in)
5	1-2332	CLAMP, Right Hand (8, 10 & 13 HP)
--	1-4542	CLAMP, Right Hand (12, 14 & 15 HP)
6	9-1502	BOLT, 1/2-20 x 3/4" Lug (6)
7	3-1732	BOOT, Right Hand (8 & 10 HP)
7A	1-4541	BOOT, Right Hand (12 & 14 HP)
8	1-1817	SEAL, Oil
9	4-0433	HUB, Rear Wheel R. H. (Weldment)
10	2-3895	CAP, Hub
11	2-3522	CAP, Hub (Left Hand)
12	4-0434	HUB, Rear Wheel L.H. (Weldment)
13	1-1201	NUT, 5/16-24 Hex Center Lock
14	1-1035	BOLT, 5/16-24 x 1-5/8" Tapered (Left Hand)
15	1-1013	BOLT, 5/16-24 x 2" Tapered (Right Hand)
16	1-4662	SEAL, Oil (Left Hand)
17	1-2332	CLAMP, (Left Hand) (12 & 14 HP)
18	1-4658	BOOT, Ball Bearing Models (Left Hand) (14 HP Engines)
18A	3-5918	BOOT, Standard Models (Left Hand) (8, 10, 12 & 13 HP Engines)

# FRONT END, STEERING



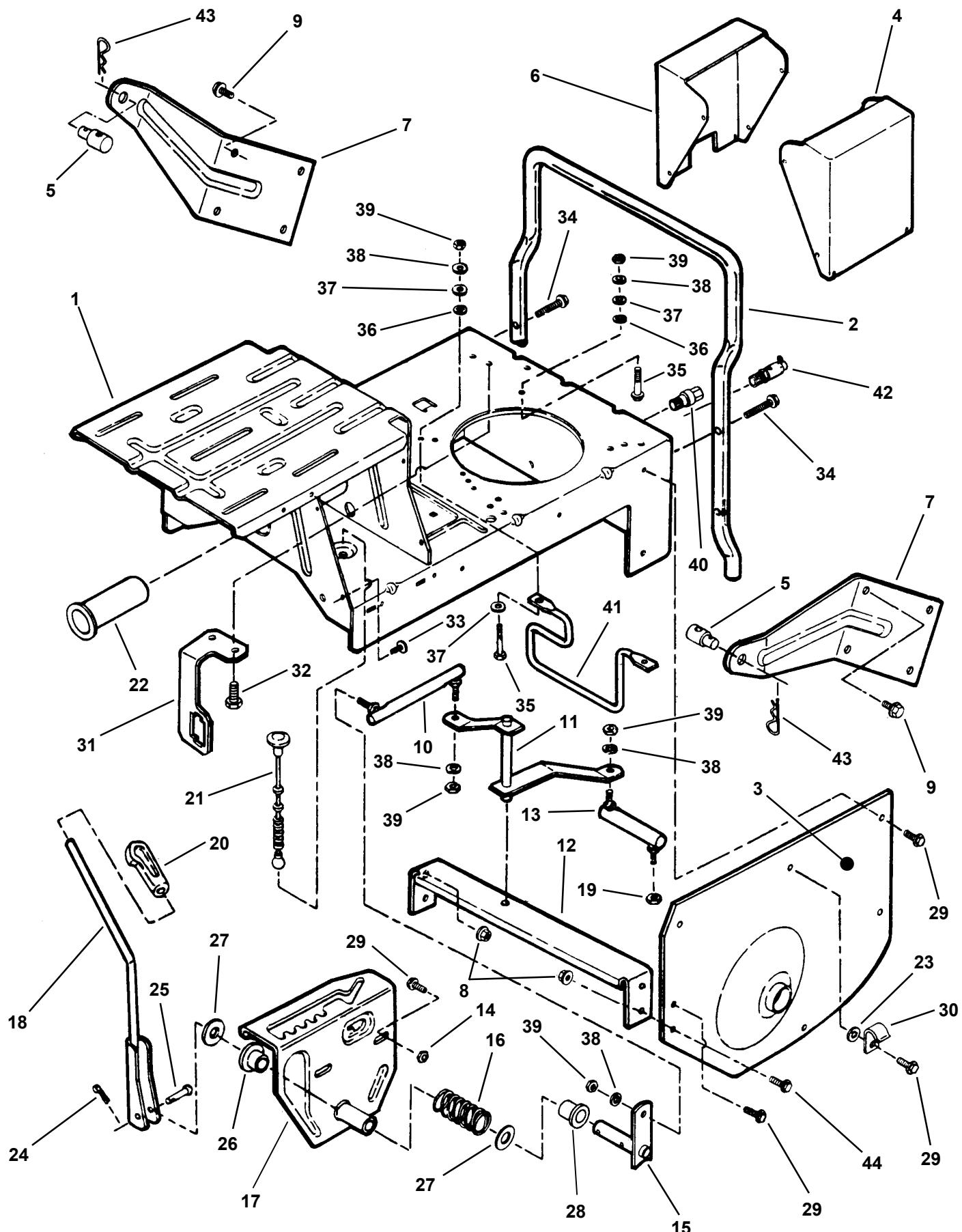
\*NOTE: These parts are used on the 25" model only.

# FRONT END, STEERING



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	5-1941	ASSEMBLY, Steering Wheel (Includes Item 2)	24	1-3321	BUSHING (4)
2	2-3781	DECAL, Snapper	25	4-2604	PIN, Narrow King (Left Side)
3	1-3862	PIN, 1/4 x 1-1/2" Roll	26	4-1683	PIN, Wide King (Right Side), 11.0" Tires
4	3-3882	LEVER, Park Brake	27	4-1684	PIN, Wide King (Left Side), 11.0" Tires
5	2-3666	SPRING	28	9-1516	COTTER-PIN, 5/32 x 1" (2)
6	2-3655	KNOB	29	2-4935	TIE-ROD (30" & 33" Mdl. (2)
7	9-1017	SCREW, #8-32 x 3/8" Cross Recess	30	2-4735	PEDAL, Clutch/Brake
8	9-1018	NUT, #8-32 Hex, Grade 2B	31	1-0739	RING, 5/8" Ext. Retaining
9	4-1476	ARM, Clutch/Brake (Weldment)	32	1-2661	PAD, Clutch/Brake Pedal
10	2-2372	SPACER, Main Tube	33	2-8395	SPACER, Pivot
11	1-6704	PLUG	34	4-1381	SHAFT, Steering (Narrow Front End)
12	2-3667	COVER, Steering Shaft (Foam)	35	2-4915	TIE-ROD, Left Side (25" & 28" Models)
13	2-3671	COVER, Steering Shaft	36	2-4916	TIE-ROD, Right Side (25" & 28" Models)
14	1-0935	WASHER, 3/4" Flat	37	2-8332	STUD, 3/8-24 x 5/8"
15	1-9166	BUSHING, 3/4" Steering Shaft	38	2-2881	SPACER (2)
16	9-1515	COTTER-PIN, 3/16 x 1-1/2" (2)	39	9-1151	SCREW, 5/16-18 x 1-1/4" Hex Washer Self-Tapping
17	4-1654	FRAME, Front (25" & 28" Models)	40	7-1909	CABLE, Brake (Snap-in)
--	4-1653	FRAME, Front (30" & 33" Models)	40A	2-2344	CABLE, Brake
18	2-3660	PAD, Foot (Right Side) (25" & 28" Models Shown)	41	2-9913	CABLE, Clutch
--	2-3663	PAD, Foot (Right Side) (30" & 33" Models Shown)	42	3-4174	CONNECTOR, Cable
--	2-3659	PAD, Foot (Left Side) (Not Shown, 25" & 28" Models)	43	9-1495	SCREW, 1/4-20 x 3/4" Hex Head Cap, Grade 5
--	2-3662	PAD, Foot (Left Side) (Not Shown, 30" & 33" Models)	44	2-8774	SPACER, .39 x .625 x .19" Sintered Iron
19	1-0746	RING, 3/4" Retaining (2)	45	9-0372	NUT, 1/4-20 Hex Center Lock
20	1-0986	BEARING, Nylon (5)	46	4-1553	SHAFT, Steering (Wide Front End)
21	4-2605	PIN, Narrow King (Right Side)	47	1-2867	HAIRPIN, 1/8 x 2-9/16"
22	9-1297	NUT, 5/16-24 Hex, Gr. 5 (4)	48	9-1514	WASHER, 3/8 Flat
23	9-1315	WASHER, 5/16" Split Lock (6)	49	9-1198	SCREW, 3/8-16 x 5/8" Hex Washer Self-Tap
			50	9-0517	WASHER, 3/8 Flat
			51	9-0854	NUT, 3/8-24 Hex Nyloc ()

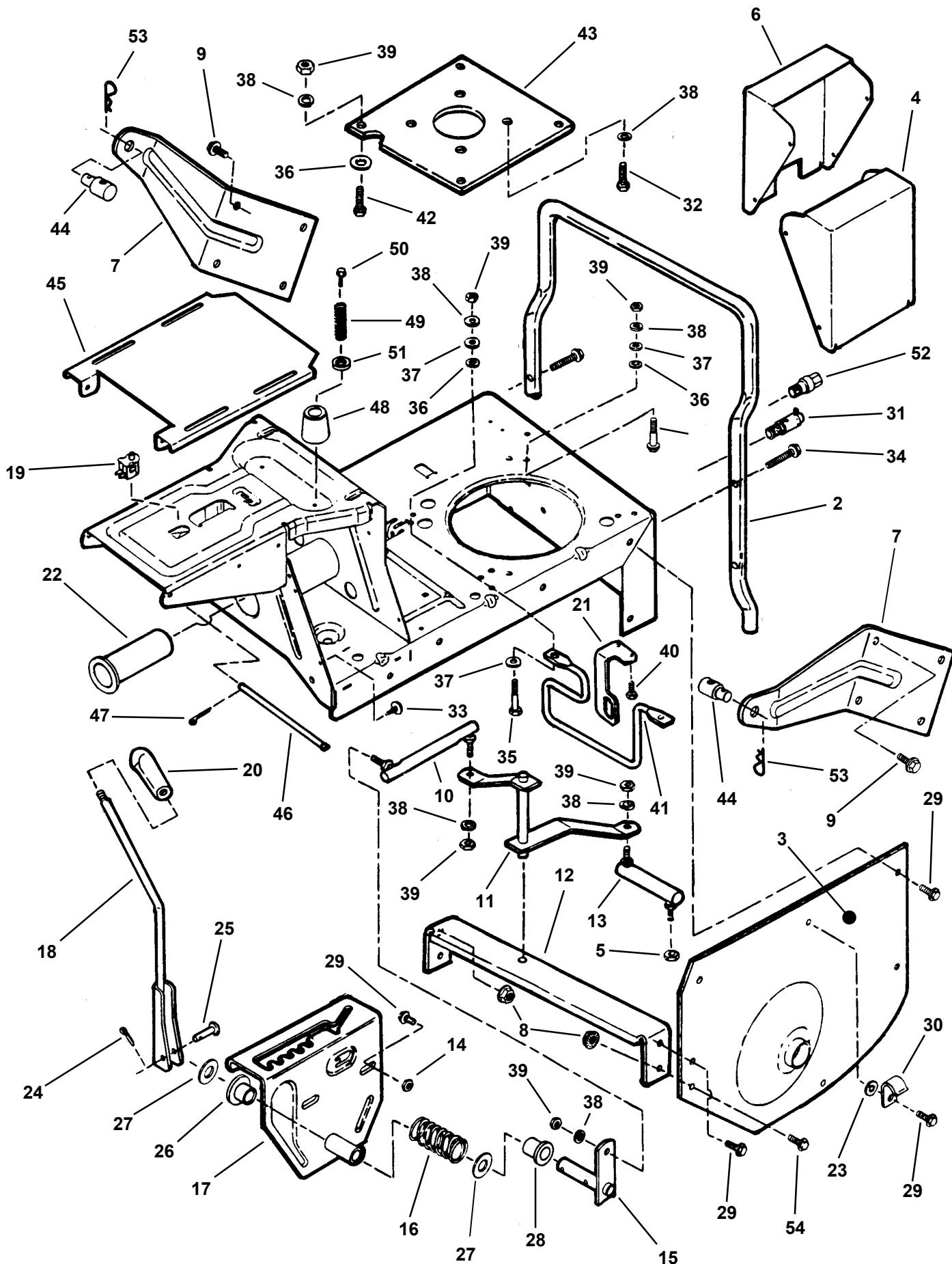
## MAIN CASE (Solid Seat Mount)



## MAIN CASE (Solid Seat Mount)

<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>
1	4-2701	CASE, Main (Standard)
2	3-6367	BUMPER, Rear
3	--	FENDER, Left Hand (See Page 14 For Related Parts)
4	2-8990	COVER, Battery
5	2-8200	SWIVEL (2)
6	2-8989	COVER, Switch
7	3-4299	WING, Rear (Models 28", 30" & 33" Only!) (2)
8	9-0585	NUT, 5/16-18 Hex Flange Lock, Grade 5 (2)
9	9-0793	SCREW, 5/16-18 x 3/4" Hex Washer Self-Tap (4)
10	2-3676	LINK, Shift (Long)
11	4-1384	ARM, Shift
12	3-3799	CROSS BRACE
13	1-1018	LINK, Shift (Short)
14	9-0196	NUT, 5/16-18 Hex (2)
15	4-0598	ARM, Shift Handle
16	1-0754	SPRING, Shift Handle
17	4-1232	DETENT, Shift
18	4-0599	HANDLE, Shift
19	1-0969	NUT, 5/16-24 Hex Flange Lock
20	2-3656	KNOB, Shift Handle
21	2-7429	CABLE, Deck Support (5.5") (25" Models Only!)
22	2-2509	BUSHING, Pilot
23	9-0391	WASHER, 5/16" Internal Tooth Lock
24	9-0037	COTTER-PIN, 3/32 x 3/4"
25	2-3914	PIN, 1/4 x 1-3/4" Tapered Clevis
26	1-9245	BUSHING, Nylon
27	3-1036	WASHER, Thrust (2)
28	1-9246	BUSHING, Nylon (2)
29	9-0361	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap (14)
30	1-2652	CLIP, Wire (2)
31	3-4724	BRACKET, Switch
32	9-0981	SCREW, #10-32 x 1/4" Hex Washer Self-Tap (slotted)
33	9-1272	FASTENER, 1/4 x 3/4" Ratchet (6)
34	9-1506	SCREW, 5/16-18 x 1-1/2" Hex Washer Self-Tap (4)
35	9-1513	SCREW, 5/16-24 x 1-3/4" Hex Head Cap, Grade 5 (4)
36	1-1791	RETAINER, 5/16" Bolt (4)
37	9-1296	WASHER, 5/16" Flat (4)
38	9-1315	WASHER, 5/16" Split Lock (8)
39	9-1297	NUT, 5/16-24 Hex, Grade 5 (8)
40	2-2486	DRAIN, Oil (Short) (8, 10, & 14 HP Briggs)
41	1-7653	GUIDE, Belt (25" Models)
--	3-5971	GUIDE, Belt (28" Models)
--	3-6418	GUIDE, Belt (30" & 33" Briggs)
42	2-7972	ASSEMBLY, Oil Valve (12 HP Briggs & 14 HP Kohler)
43	9-1503	HAIRPIN, 3/32 x 1-1/2" (2)
44	9-0206	SCREW, 5/16-18 x 3/4" Hex Head Cap, Grade 2 (2)

## **MAIN CASE (Hinged Seat Mount)**

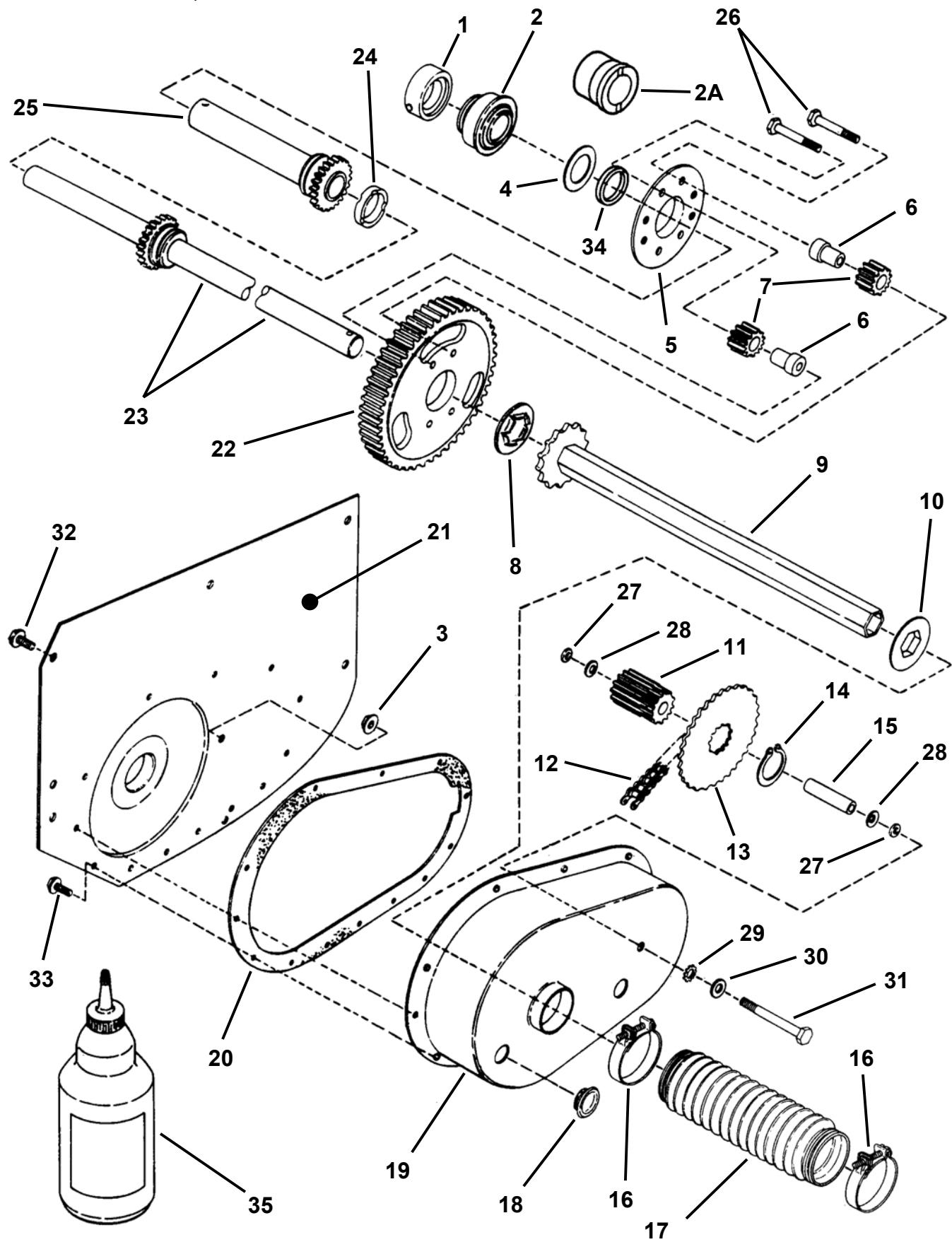


# MAIN CASE (Hinged Seat Mount)

ITEM	PART NO.	DESCRIPTION
1	4-2700	CASE, Main (12, 13 & 14 HP Briggs)
--	4-2702	CASE, Main (14 & 15 HP Kohler)
2	3-6367	BUMPER, Rear
3	--	FENDER, Left Hand (See Page 14 For Related Parts)
4	2-8990	COVER, Battery
5	1-0969	NUT, 5/16-24 Hex Flange Lock
6	2-8989	COVER, Switch
7	3-4299	WING, Rear (Models 28", 30" & 33" Only!) (2)
8	9-0585	NUT, 5/16-18 Hex Flange Lock, Grade 5 (2)
9	9-0793	SCREW, 5/16-18 x 3/4" Hex Washer Self-Tap (4)
10	2-3676	LINK, Shift (Long)
11	4-1384	ARM, Shift (Weldment)
12	3-3799	CROSS BRACE
13	1-1018	LINK, Shift (Short)
14	9-0196	NUT, 5/16-18 Hex (2)
15	4-0598	ARM, Shift Handle (Weldment)
16	1-0754	SPRING, Shift Handle
17	4-1232	DETENT, Shift (Weldment)
18	4-0599	HANDLE, Shift (Weldment)
19	2-3354	SWITCH, Seat
20	2-3656	KNOB, Shift Handle
21	3-4724	BRACKET, Switch
22	2-2509	BUSHING, Pilot
23	9-0391	WASHER, 5/16" Internal Tooth Lock
24	9-0037	COTTER-PIN, 3/32 x 3/4"
25	2-3914	PIN, 1/4 x 1-3/4" Tapered Clevis
26	1-9245	BUSHING, Nylon
27	3-1036	WASHER, Thrust (2)
28	1-9246	BUSHING, Nylon (2)
29	9-0361	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap (14)
30	1-2652	CLIP, Wire (2)
31	2-7972	DRAIN, Oil (1/4 Turn) (12 HP Briggs & 14 & 15 HP Kohler)
32	7-7692	BOLT, M8-1.25 x 25mm Hex Head Self-Tap
33	9-1272	FASTENER, 1/4 x 3/4" Ratchet (6)
34	9-1506	SCREW, 5/16-18 x 1-1/2" Hex Washer Self-Tap (4)
35	9-1513	SCREW, 5/16-24 x 1-3/4" Hex Head Cap, Grade 5 (4)
36	1-1791	RETAINER, 5/16" Bolt (4)
37	9-1296	WASHER, 5/16" Flat (4)
38	9-1315	WASHER, 5/16" Split Lock (8)
39	9-1297	NUT, 5/16-24 Hex, Grade 5 (8)
40	9-1080	SCREW, #10-32 x 1/4" Hex Washer Self-Tap (2)
41	3-6418	GUIDE, Belt (12, 13 & 14 Briggs)
--	3-6419	GUIDE, Belt (14 & 15 HP Kohler)
--	3-5971	GUIDE, Belt (13 HP 28" Deck)
42	9-0238	SCREW, 5/16-24 x 1" Hex Head Cap, Grade 5 (4)
43	3-4093	PLATE, Engine*
44	2-8200	SWIVEL (2)
45	3-4664	PLATE, Seat
46	2-8656	PIN, Hinge
47	9-0360	COTTER-PIN, 1/16 x 3/4"
48	2-8540	CUSHION
49	4-3840	SPRING, Seat (Operator Presence Control)
50	9-0999	SCREW, 1/4-20 x 5/8" Self-Tapping, Truss Head, Torx
51	9-1294	WASHER, 1/4" I.D. Flat (2)
52	2-2486	DRAIN, Oil (Short) (8, 10, & 14 HP Briggs)
53	9-1503	HAIRPIN, 3/32 x 1-1/2" (2)
54	9-0206	SCREW, 5/16-18 x 3/4" Hex Head Cap, Grade 2 (2)

**\*NOTE: ITEM 43 IS USED ON 14 HP KOHLER ENGINES ONLY!**

# DIFFERENTIAL, R. H. FENDER

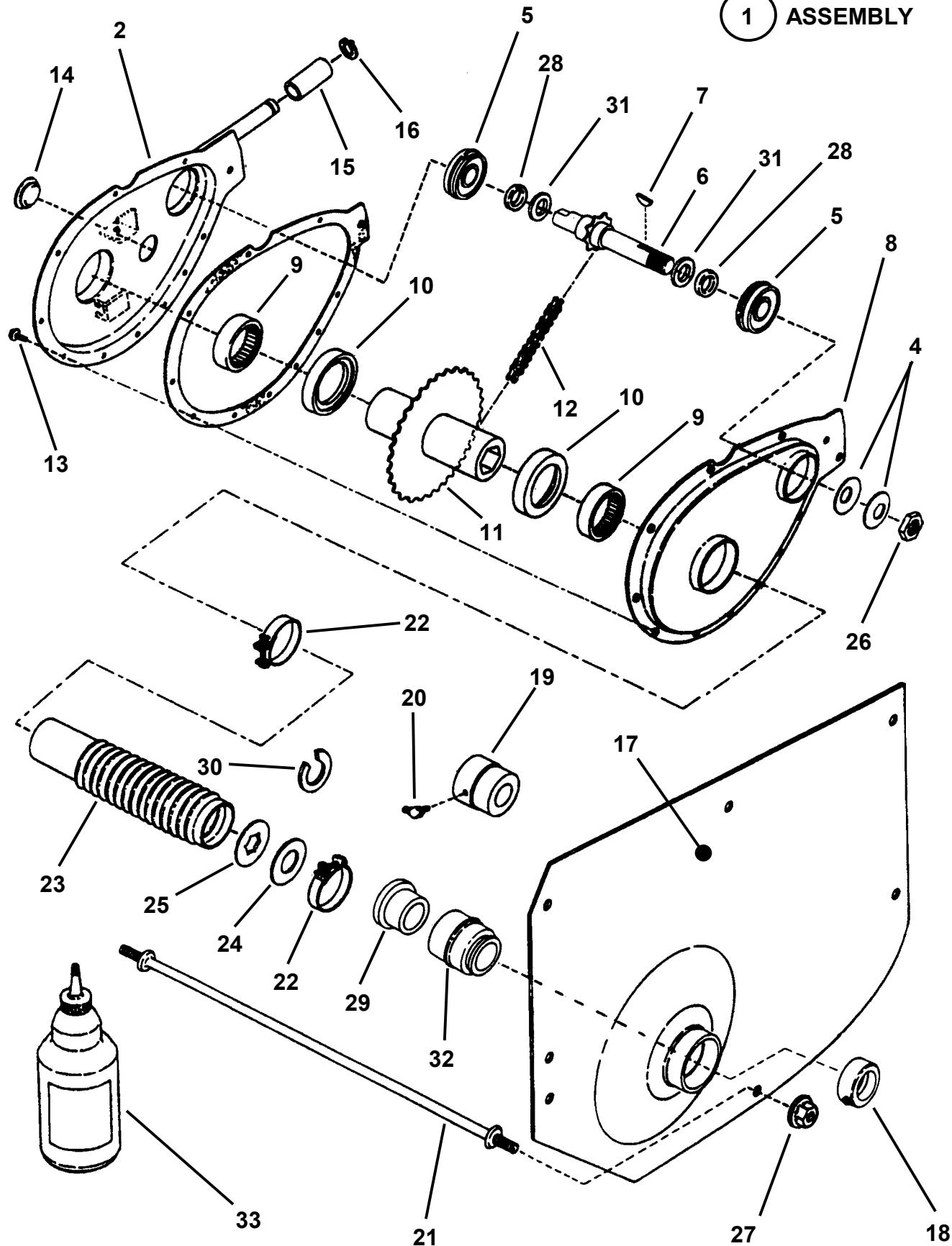


# DIFFERENTIAL, R. H. FENDER

ITEM	PART NO.	DESCRIPTION
1	1-4401	COLLAR, Lock (Includes P.N. 9-0201, 5/16-18 x 5/16" Setscrew)
2	1-8822	BALL BEARING, Axle (Right Hand Fender) (10, 12, & 14 HP Models)
2A	1-2296	BEARING, Axle (Right Hand Fender) (8 & 10 HP Models)
3	1-0969	NUT, 5/16-24 Hex Flange Lock
4	3-1079	WASHER, Thrust
5	3-8067	PLATE, Differential
6	2-2115	SPACER, Pinion (4)
7	2-1127	GEARS, Differential Pinion (4)
8	1-1072	WASHER, Thrust
9	5-1584	ASSEMBLY, Drive Hex Tube
10	1-0988	WASHER, Hex Nylon Splash (3)
11	1-0964	GEAR, 11 Teeth-10 Pitch
12	1-0941	CHAIN, 46 Pitch (No. 35)
13	2-1129	SPROCKET
14	1-0965	RING, External Retaining
15	2-1128	SPACER
16	1-2332	CLAMP, Boot (2)
17	1-7083	BOOT, Oil Seal
18	1-1024	PLUG, Oil Fill & Check
19	3-7279	CASE, Transmission
20	2-8762	GASKET, Transmission Case
21	3-7957	FENDER, Right Hand (33" Ball Bearing Differential Models) (2.498" hole)
--	3-7280	FENDER, Right Hand (25" & 28" Bushing Differential Models) (1.62" hole)
22	2-1158	GEAR, 63 Teeth-10 Pitch
23	4-7763	AXLE, Long (Includes Gear) (Use Only With Short Axle P.N. 5-7398)
24	1-1026	SPACER
25	5-7398	AXLE, Short (Includes Gear) (Use Only With Long Axle P.N. 4-7763)
26	1-2333	SCREW, 5/16-24 x 1-5/8" Hex Cap Special Lock (4)
27	1-1156	O-RING, 5/16" (2)
28	1-1782	WASHER, 5/16" Belleville (2)
29	9-0395	WASHER, 5/16" External Tooth Lock
30	9-0188	WASHER, 5/16" Flat
31	1-1042	BOLT, 5/16-24 x 2-5/8" Idler
32	9-0361	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap (11)
33	9-0362	SCREW, 1/4-20 x 5/8" Hex Washer Self-Tap (13)
34	3-2107	SPACER, Short Axle
35	6-1017	GREASE, Transmission (24 oz. Required)
--	6-0411	KIT, Differential (Includes 2A & 3-7280 Fender)
--	6-0662	KIT, Differential (Includes items 2 & 3-7957 Fender)

# CHAIN CASE, L. H. FENDER

1 ASSEMBLY

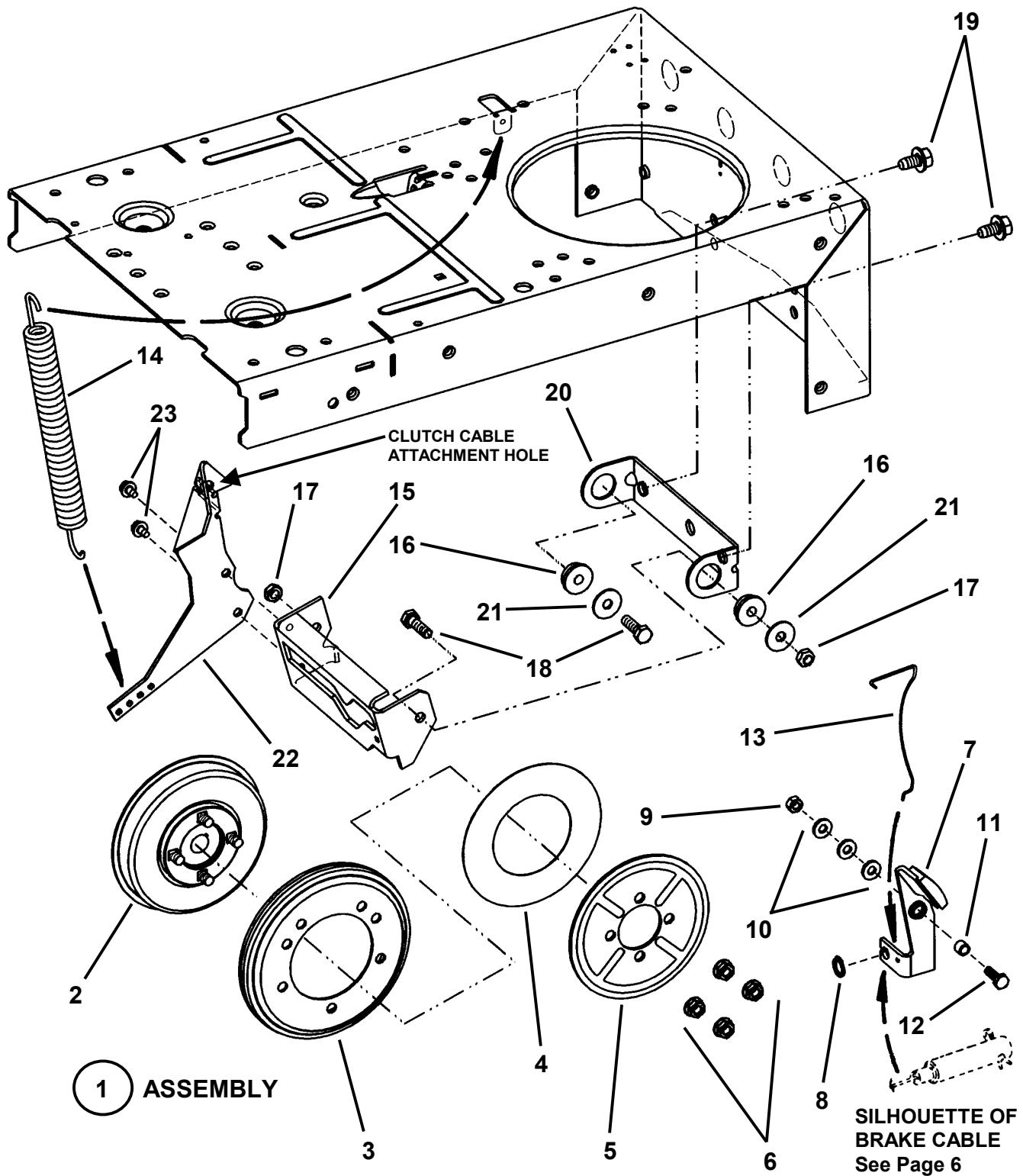


# CHAIN CASE, L. H. FENDER

ITEM	PART NO.	DESCRIPTION
1	5-2683	ASSEMBLY, Chain Case (Includes items 2 thru 13, 15, 16, & 31 thru 35)
2	4-1136	CASE, Sprocket
3	2-8761	GASKET, Case Cover
4	1-1121	WASHER, .640 I.D. Belleville (2)
5	1-0756	BEARING, Ball (2)
6	1-8963	SPROCKET & SHAFT
7	1-0614	KEY, 1/8 x 5/8" Woodruff
8	3-9778	COVER, Chain Case
9	1-0942	BEARING, Needle (2)
10	1-1086	WASHER, Nylon Thrust (2)
11	4-0355	HUB & SPROCKET
12	1-0941	CHAIN
13	9-0307	SCREW, #10-24 x 5/8" Hex Washer Self-Tap (10)
14	1-1024	PLUG, Oil Fill & Check
15	2-2785	ROLLER
16	1-0776	RING, 1/2" Heavy Duty External Retaining
17	3-7285	FENDER, Left Hand (25" & 28" Models) (1.628" I.D. hole)
--	3-7958	FENDER, Left Hand (33" Models) (1.744" I.D. hole)
18	1-4625	COLLAR, Lock (Includes #9-0776 Setscrew 1/4-20 x 1/4") (Used with ball bearing, item 32, only)
19	5-0918	BEARING, Left Hand Fender (Includes Item 20) (8, 10, & 12 HP Models)
20	1-3324	FITTING, Lube
21	1-1070	ROD, Cross-Tie
22	1-2332	CLAMP, Boot (2)
23	1-7084	BOOT, Oil Seal
24	1-1071	WASHER, Thrust Nylon
25	1-1072	WASHER, Thrust
26	9-1505	NUT, 5/8-18 Hex Nyloc ()
27	1-0969	NUT, 5/16-24 Hex Flange Lock
28	1-9260	O-RING (2)
29	2-3447	SPACER
30	1-2271	WASHER, Shim (As Required)
31	2-7981	WASHER, Shim (6)
32	1-4624	BALL BEARING, Left Hand Fender (33" Models)
--	5-1451	ASSEMBLY, Left Hand Fender (Includes P.N. 3-7958 Fender & P.N. 1-4624 Bearing) (12, 14 & 15 HP Models)
33	6-1017	GREASE, Transmission (Use 2 oz. maximum)

**NOTE: SEE PAGES 16 & 17 FOR ILLUSTRATION OF  
BRAKE LEVER ASSEMBLY AND RELATED PARTS.**

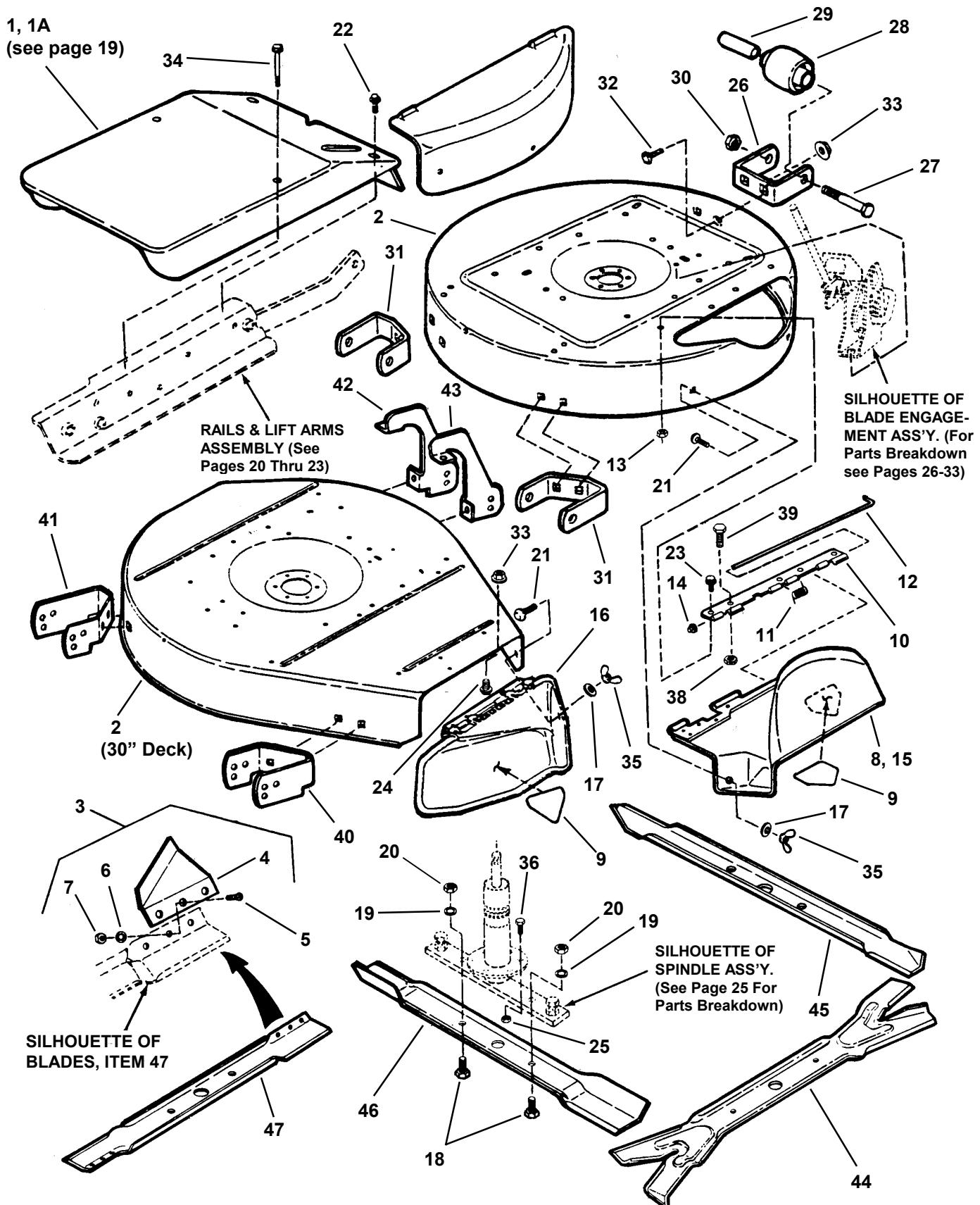
# SMOOTH CLUTCH ASSEMBLY



## **SMOOTH CLUTCH ASSEMBLY**

<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>
1	5-3114	ASSEMBLY, Smooth Clutch (Includes Items 2 thru 6)
2	5-4243	HUB, Driven Disc
3	5-3103	DISC, Driven
4	1-4523	WASHER, Thrust
5	3-2331	PLATE, Drive Disc
6	9-0585	NUT, 5/16-18 Hex Flange Lock (4)
7	5-2497	ASSEMBLY, Brake Lever (Includes Brake Lining & Rivet)
8	1-2313	RING, 3/8" External Retaining
9	9-0303	NUT, 1/4-28 Hex Top Lock
10	9-1294	WASHER, 1/4" Flat (3)
11	1-0916	SPACER
12	9-1504	SCREW, 1/4-28 x 1" Hex Head Cap, Grade 5 (Washer Face)
13	2-2371	SPRING, Brake Return
14	1-2264	SPRING, Clutch Brake
15	3-3292	LIFT, Yoke
16	1-1048	BEARING, Yoke (2)
17	1-1201	NUT, 5/16-24 Hex Center Lock (2)
18	9-0238	SCREW, 5/16-24 x 1" Hex Head Cap, Grade 5 (2)
19	9-1198	SCREW, 3/8-16 x 5/8" Hex Washer Self-Tap
20	3-3291	COLLAR, Yoke
21	1-1763	WASHER, 5/16" Flat (2)
22	3-4725	ARM, Yoke
23	9-1084	SCREW, 1/4-20 x 3/8" Hex Washer Self-Tap (2)

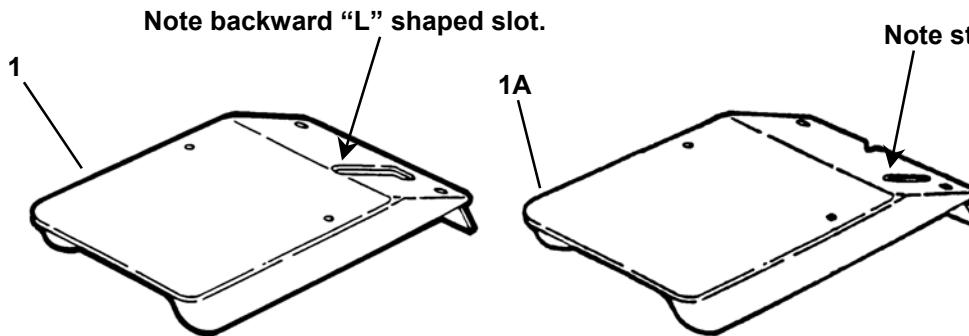
# CUTTING DECKS, DEFLECTORS



**NOTE:** Blade part number appears  
On blade.

**NOTE:** The 25", 28" and 33" decks are round.  
The 25" deck has no square rib on top.

# CUTTING DECKS, DEFLECTORS



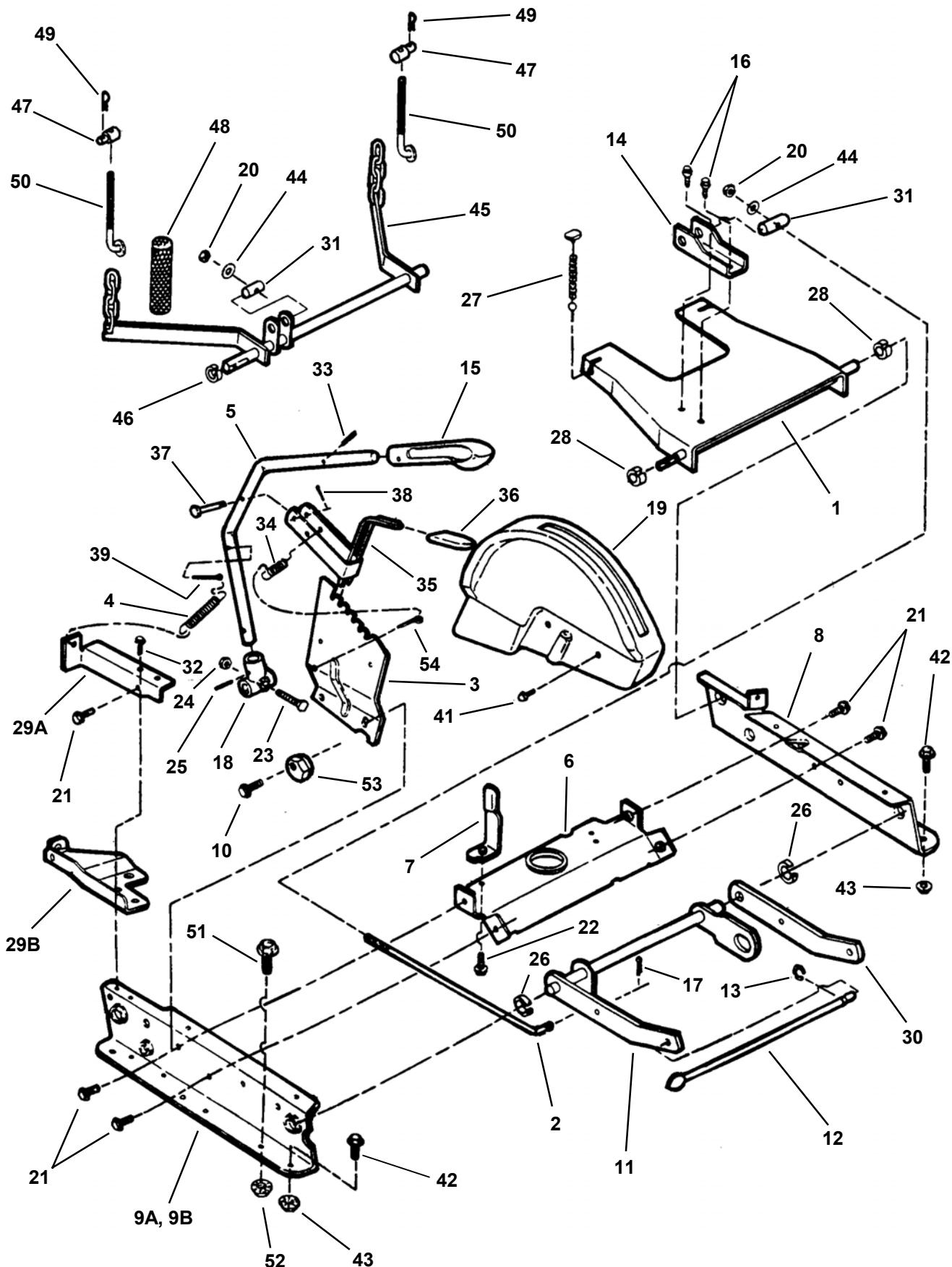
Note straight slot.

**NOTE:** The two types of spindle covers are not inter-changeable.

ITEM	PART NO.	DESCRIPTION
1	2-8994	COVER, Spindle
1A	3-5980	COVER, Spindle
2	6-1969	DECK, 25" (Painted w/decals)
--	6-1970	DECK, 28" (Painted w/decals)
--	6-1971	DECK, 30" (Painted w/decals)
--	6-1972	DECK, 33" (Painted w/decals)
3	6-0480	KIT, Air Lift (25", 28" & 33" Deck) (incl. items 4 thru 7)
--	6-0735	KIT, Air Lift (30" Deck) (incl. items 4 thru 7)
4	3-7723	AIR-LIFT (2) (25", 33" Deck)
--	3-1724	AIR-LIFT (2) (30" Deck)
5	9-0228	SCREW, 5/16-24 x 11/16" Machine (6)
6	9-0391	WASHER, 5/16" Internal Tooth Lock (6)
7	9-0223	NUT, 5/16-24 Hex (6)
8	5-2555	DEFLECTOR, 28"/33" Discharge (incl. item 9)
9	2-6831	DECAL, Danger
10	3-3780	HINGE, Deflector (16" long)
--	2-4569	HINGE, Deflector (8" long)
11	1-6341	SPRING, Hinge (use with 2-6234 Pin)
--	1-6428	SPRING, Hinge (use with 2-6846 Pin)
12	2-6234	PIN, Hinge (L-shaped) (16-1/4" long)
--	2-6846	PIN, Hinge (straight) (8-7/8" long)
13	9-1070	NUT, 5/16-18 Hex Flange Lock
14	2-6483	NUT, 1/4" Push (2)
15	5-1976	DEFLECTOR, Discharge (25" Deck) (incl. item 9)
--	5-4084	ASS'Y, Discharge (25" Deck) (incl. items 9 thru 12, 14 & 15)
16	5-2553	DEFLECTOR, 30" Discharge
17	9-1296	WASHER, 5/16" Flat (2)
18	9-0392	SCREW, 1/2-20 x 1" Hex Head Cap, Grade 5 (2)
19	9-0509	WASHER, 1/2" Internal Tooth Lock (2)
20	9-0559	Nut, 1/2-20 Hex Jam (2)
21	9-1508	BOLT, 5/16-18 x 3/4" Short Neck Carriage, Grade 5 (2)
22	9-1016	SCREW, 1/4-20 x 5/8" Hex Washer Self-Tap (4)
23	9-1510	BOLT, 5/16-18 x 1/2" Hex Washer Self-Tap Gr. 5 (3)
24	9-1525	BOLT, 5/16-18 x 1/2" Hex Flange Lock (2)

ITEM	PART NO.	DESCRIPTION
25	9-0613	NUT, 3/18-16 Hex Flange Lock (9)
26	3-3570	BRACKET, Gage Wheel (Front) (28" & 33" Decks)
27	9-1532	SCREW, 3/8-24 x 3-3/4" Hex Head Cap, Grade 5 (3)
28	1-9190	WHEEL, Gage (3)
29	1-5272	SPACER (3)
30	9-1518	NUT, 3/8-24 Hex Nyloc (3)
31	3-3571	BRACKET, Gage Wheel (Rear) (2) (28" & 33"Decks)
32	9-0731	BOLT, 5/16-18 x 1/2" Carriage (6) for 28 & 33", (8) for 30" Deck
33	9-1070	NUT, 5/16-18 Hex Flange Lock (8) for 28 & 33", (10) for 30" Deck
34	9-1015	SCREW, 1/4-20 Hex Washer Self-Tap (2)
35	9-0492	WING-NUT, 5/16-18 (2)
36	9-0612	BOLT, 3/8-16 x 3/4" Hex Flange Lock (3)
37	1-6968	COVER, 25" Mulcher
--	1-6983	COVER, 28" Mulcher
--	1-6984	COVER, 33" Mulcher
38	9-0583	NUT, 1/4-20 Hex Flange Lock Grade 5
39	9-0584	BOLT, 1/4-20 x 1/2" Hex Flange Lock
40	3-4025	BRACKET, Anti-Scalp, 30" R.H.
41	3-4026	BRACKET, Anti-Scalp, 30" L.H.
42	3-4743	BRACKET, Anti-Scalp, 30" L.H.
43	3-4760	BRACKET, Anti-Scalp, 30" R.H.
44	2-6453	BLADE, Ninja 28"
--	2-6565	BLADE, Ninja 30"
--	2-4741	BLADE, Ninja 33"
--	2-9143	BLADE, Ninja 25"
45	1-6967	BLADE, 25" Mulcher
--	1-6980	BLADE, 28' Mulcher
--	1-6982	BLADE, 33" Mulcher
46	3-5619	25" BLADE (High Lift)
--	3-5635	28" BLADE (High Lift)
--	1-8069	30" BLADE
--	3-4168	33" BLADE (High Lift)
47	1-9518	25" BLADE
--	1-9515	28" BLADE
--	1-9523	33" BLADE

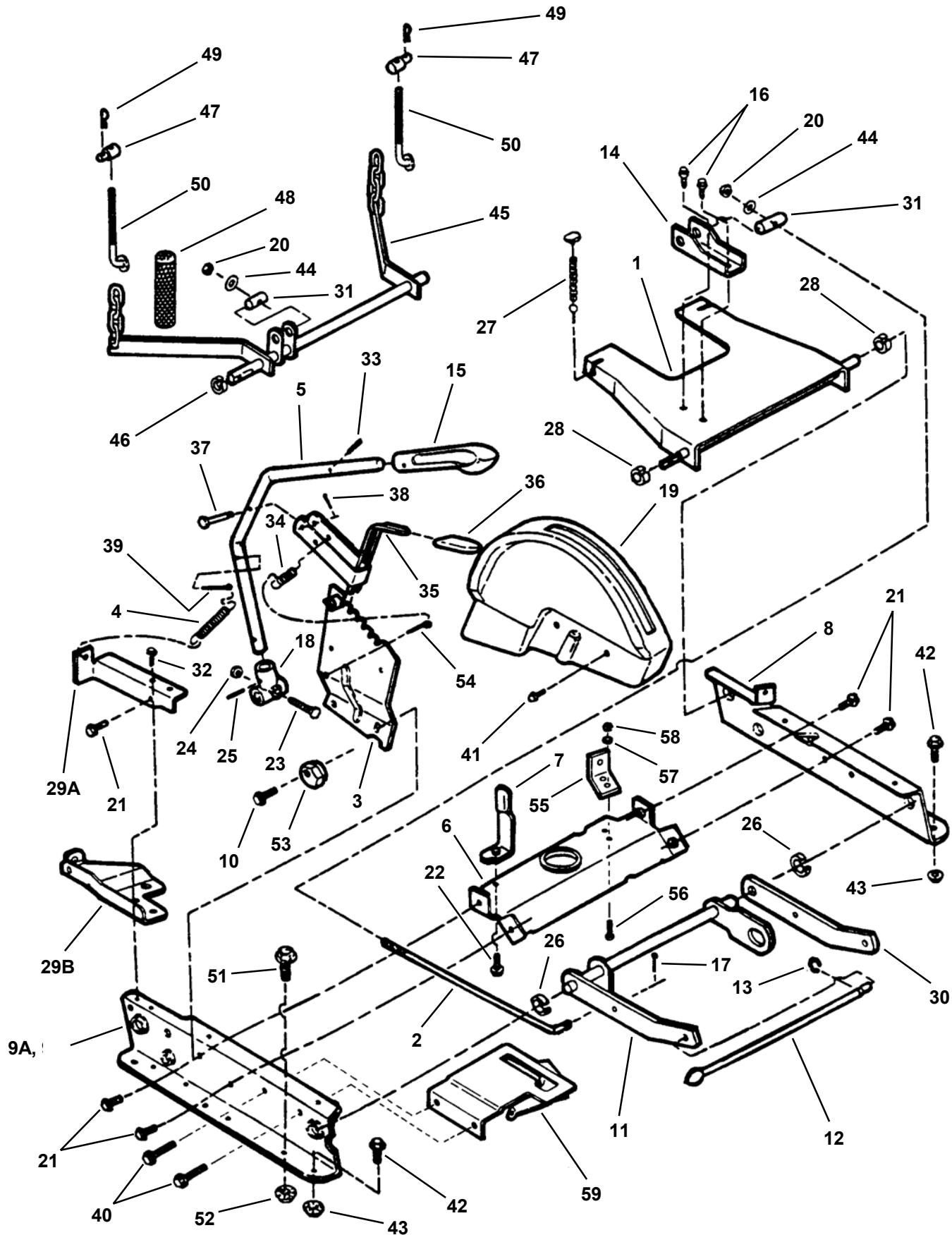
**RAILS, LIFT ARMS, CAM LIFT  
(25", 28", 30" & 33" Models) (Series 16)**



# RAILS, LIFT ARMS, CAM LIFT (25", 28", 30" & 33" Models) (Series 16)

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	4-1389	ARM, Rear Lift (25" Deck Only)	29A	2-4762	BRACKET, Deck Lift (25" Deck Only!)
2	1-6122	ROD, Leveling	29B	3-4695	BRACKET, Lift Assist (28", 30" & 33" Decks)
3	3-5637	QUADRANT, Lift Lever	30	3-2997	ARM, Front Lift-Left (30" & 33" Decks)
4	2-4914	SPRING, Extension	31	3-4213	PIVOT, Leveling
5	2-4878	LEVER, Lift	32	9-1084	SCREW, 1/4-20 x 3/4" Hex Washer Self-Tap
6	3-1838	BRACE, Top	33	9-0844	PIN, 3/16 x 3/4" Roll
7	3-1855	GUIDE, Belt	34	1-9410	SPRING, Latch
8	3-4918	RAIL, Left Hand	35	4-1470	LATCH
9A	3-6430	RAIL, R.H. (25" Deck)	36	2-6286	GRIP, Lift Latch
9B	4-3848	RAIL, R.H. (28", 30" & 33" Decks)	37	1-1021	PIN, 1/4 x 1-1/4" Clevis
10	9-0324	SCREW, 3/8-16 x 1" Hex Washer Self-Tap	38	9-0360	COTTER-PIN, 1/16 x 3/4"
11	4-0685	ARM, Front Lift, Adjustable	39	9-0753	COTTER-PIN, 3/16 x 1-1/2"
12	2-2717	ROD, Support (Front Lift Arm to Front End)	40	9-0858	SCREW, 5/16-18 x 1/2" Hex Washer Self-Tap
13	1-7847	SNAP RING, 7/16" External	41	9-1016	SCREW, 1/4-20 x 5/8" Hex Washer Self-Tap
14	3-3008	ARM, Leveling	42	9-0606	BOLT, 5/16-18 x 5/8" Hex Flange Lock (3)
15	2-3658	GRIP, Height Adjustment Lever	43	9-0585	NUT, 5/16-18 Hex Flange Lock(3)
16	9-1001	SCREW, 5/16-18 x 5/8" Truss Head Self-Tap (Torx) (2)	44	9-0122	WASHER, 3/8" Flat
17	9-0365	PIN, 1/8 x 3/4" Cotter	45	4-1627	ARM, Rear Lift (28", 30" & 33" Decks)
18	2-5049	HUB, Deck Lift	46	1-2068	RING, Blue
19	2-6394	COVER, Height of Cut	47	2-8200	SWIVEL
20	9-0854	NUT, 3/8-24 Hex Nyloc	48	2-8021	COVER, Chain
21	9-1138	SCREW, 3/8-16 x Hex Washer Self-Tap (6)	49	9-1503	HAIRPIN, 3/32 x 1-1/2"
22	9-0361	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	50	2-8728	HOOK, Chain (2)
23	9-1164	BOLT, 5/16-24 x 1-5/8" Tapered Axle	51	9-0584	BOLT, 1/4-20 x 1/2" Hex Flange Lock
24	9-0480	NUT, 5/16-24 Hex Flange Lock	52	9-0583	NUT, 1/4-20 Hex Flange Lock
25	1-3550	PIN, 3/16 x 1" Roll	53	3-5787	ECCENTRIC
26	1-2067	RING, Red (2)	54	9-0357	COTTER-PIN, 3/16 x 3/4"
27	2-7429	CABLE, Rear Deck (5.5")			
28	2-2112	RING, White (2)			

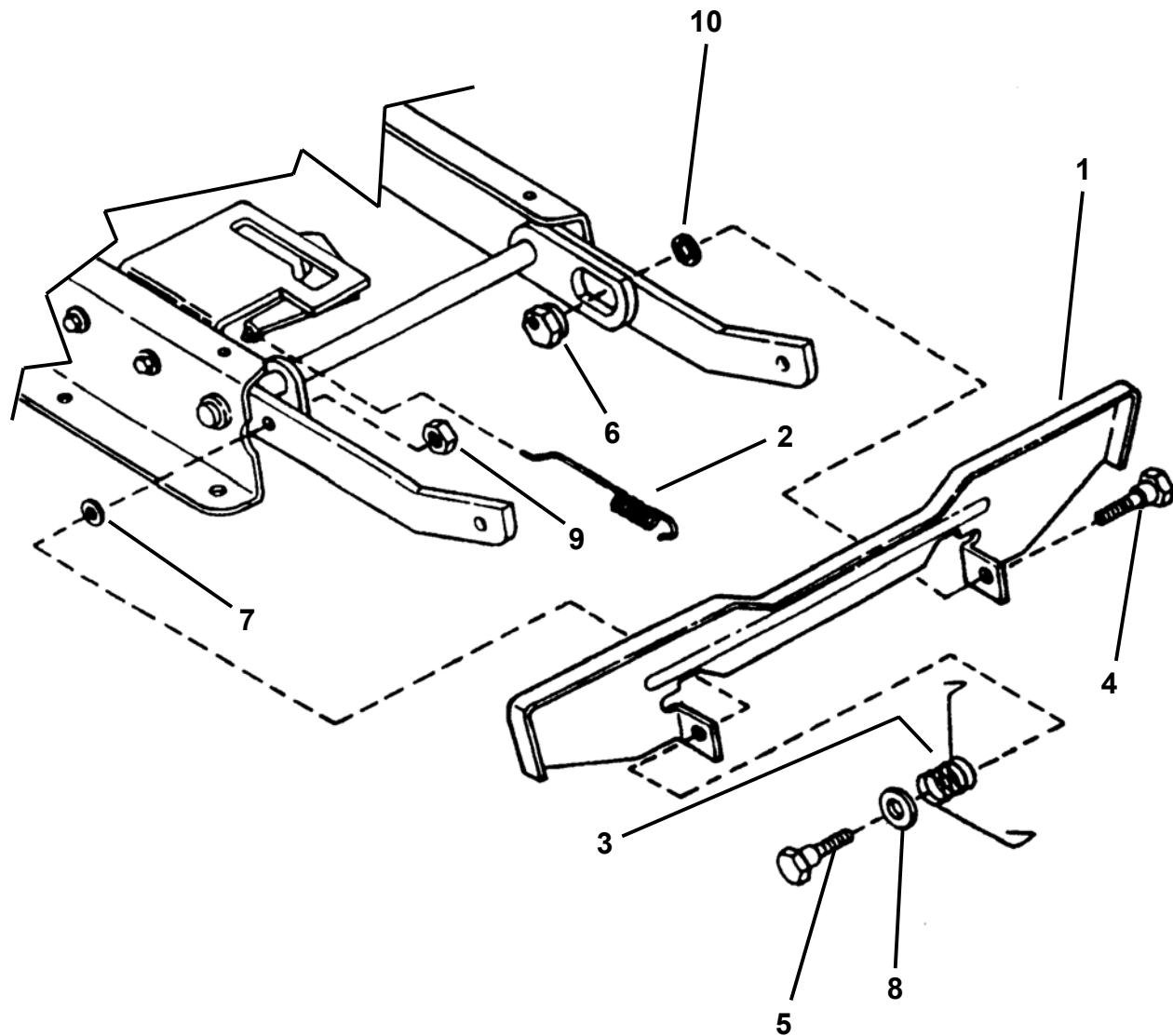
**RAILS, LIFT ARMS, CAM LIFT  
(28", 30" & 33" Models) (Series 18)**



# RAILS, LIFT ARMS, CAM LIFT (28", 30" & 33" Models) (Series 18)

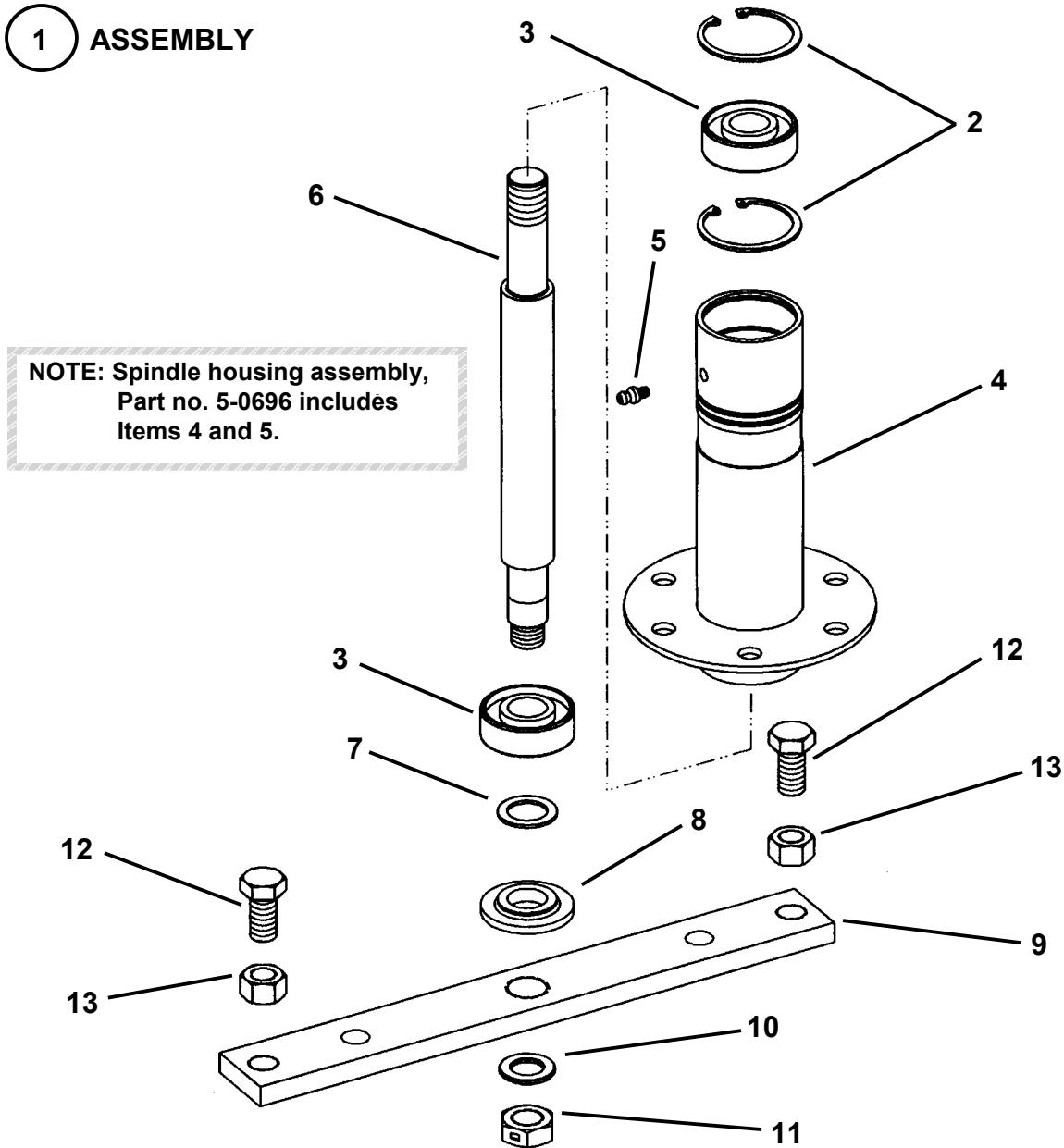
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	4-1389	ARM, Rear Lift (25" Deck Only)	30	3-2997	ARM, Front Lift-Left (30" & 33" Decks)
2	1-6122	ROD, Leveling	31	3-4213	PIVOT, Leveling
3	3-5637	QUADRANT, Lift Lever	32	9-1084	SCREW, 1/4-20 x 3/4" Hex Washer Self-Tap
4	2-4914	SPRING, Extension	33	9-0844	PIN, 3/16 x 3/4" Roll
5	2-4878	LEVER, Lift	34	1-9410	SPRING, Latch
6	3-1838	BRACE, Top	35	4-1470	LATCH (Weldment)
7	3-1855	GUIDE, Belt	36	2-6286	GRIP, Lift Latch
8	3-4918	RAIL, Left Hand	37	1-1021	PIN, 1/4 x 1-1/4" Clevis
9A	3-6430	RAIL, R.H. (25" Deck)	38	9-0360	COTTER-PIN, 1/16 x 3/4"
9B	4-3848	RAIL, R.H. (28", 30" & 33" Decks)	39	9-0753	COTTER-PIN, 3/16 x 1-1/2"
10	9-0324	SCREW, 3/8-16 x 1" Hex Washer Self-Tap	40	9-0858	SCREW, 5/16-18 x 1/2" Hex Washer Self-Tap
11	4-0685	ARM, Front Lift, Adjustable (30" & 33" Decks)	41	9-1016	SCREW, 1/4-20 x 5/8" Hex Washer Self-Tap
12	2-2717	ROD, Support (Front Lift Arm to Front End)	42	9-0606	BOLT, 5/16-18 x 5/8" Hex Flange Lock (3)
13	1-7847	SNAP RING, 7/16" External	43	9-0585	NUT, 5/16-18 Hex Flange Lock(3)
14	3-3008	ARM, Leveling (25" Deck)	44	9-0122	WASHER, 3/8" Flat
15	2-3658	GRIP, Height Adjustment Lever	45	4-1627	ARM, Rear Lift (28", 30" & 33" Decks)
16	9-1001	SCREW, 5/16-18 x 5/8" Truss Head Self-Tap (Torx) (2)	46	1-2068	RING, Blue
17	9-0365	PIN, 1/8 x 3/4" Cotter	47	2-8200	SWIVEL
18	2-5049	HUB, Deck Lift	48	2-8021	COVER, Chain
19	2-6394	COVER, Height of Cut	49	9-1503	HAIRPIN, 3/32 x 1-1/2"
20	9-0854	NUT, 3/8-24 Hex Nyloc	50	2-8728	HOOK, Chain (2)
21	9-1138	SCREW, 3/8-16 x 5/8" Hex Washer Self-Tap (6)	51	9-0584	BOLT, 1/4-20 x 1/2" Hex Flange Lock
22	9-0361	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	52	9-0583	NUT, 1/4-20 Hex Flange Lock
23	9-1164	BOLT, 5/16-24 x 1-5/8" Tapered Axle	53	3-5787	ECCENTRIC
24	9-0480	NUT, 5/16-24 Hex Flange Lock	54	9-0357	COTTER-PIN, 3/16 x 3/4"
25	1-3550	PIN, 3/16 x 1" Roll	55	3-2243	ANCHOR
26	1-2067	RING, Red (2)	56	9-0233	SCREW, 5/16-24 x 3/4" Hex Head Cap, Grade 5 (2)
27	2-7429	CABLE, Rear Deck (25" Deck)	57	9-0391	WASHER, 5/16 Internal Tooth Lock (2)
28	2-2112	RING, White (2) (25" Deck)	58	9-0223	NUT, 5/16-24 Hex (2)
29A	2-4762	BRACKET, Deck Lift (25" Deck Only!)	59	5-3923	ASSEMBLY, Clutch Plate
29B	3-4695	BRACKET, Lift Assist (28", 30" & 33" Decks)			

## BLADE STOP PEDALS



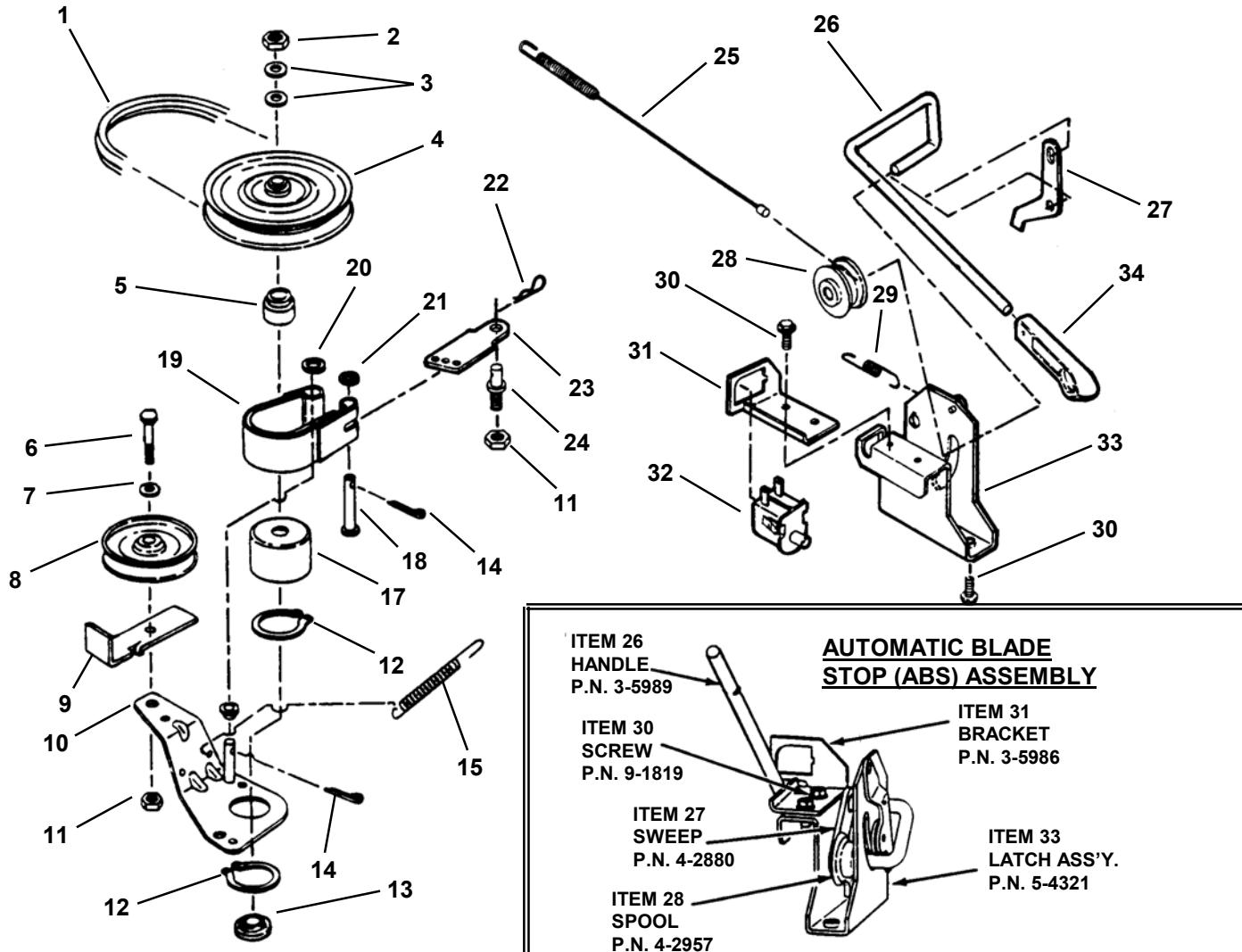
ITEM	PART NO.	DESCRIPTION
1	3-5970	PEDAL, Blade Stop Control
2	3-5669	SPRING, Latching
3	1-5448	SPRING, Pedal
4	1-5495	BOLT, 3/8-24 x 3/4" Shoulder
5	1-5446	BOLT, 3/8-24 x 9/16" Shoulder
6	1-5447	ECCENTRIC, Leveling
7	9-0122	WASHER, 3/8" Flat
8	9-0250	WASHER, 1/2" Flat (2)
9	9-0289	NUT, 3/8-24 Hex Center Lock
10	9-0390	WASHER, 3/8" Internal Tooth Lock

**1 ASSEMBLY**



ITEM	PART NO.	DESCRIPTION
1	5-4531	ASSEMBLY, Spindle Housing (Includes Items 2 Thru 13)
2	1-2491	RING, 1.85" Internal Retaining (2)
3	1-3313	BEARING, Spindle (2)
4	4-0460	WELDMENT, Spindle Housing
5	1-0817	FITTING, Lube (for 3/16" diameter hole)
6	4-4785	SPINDLE, Rider (10.327" overall length)
7	1-0935	WASHER, 3/4" Shim
8	1-4407	WASHER, Spindle
9	3-7751	HOLDER, Blade
10	4-4782	SPACER, Blade Centering
11	9-0356	NUT, 5/8-18 Hex Center Lock
12	9-0491	SCREW, 1/2-20 x 1-1/4" Hex Head Cap, Grade 5 (2)
13	9-1939	NUT, 1/2-20 Hex Jam (2)

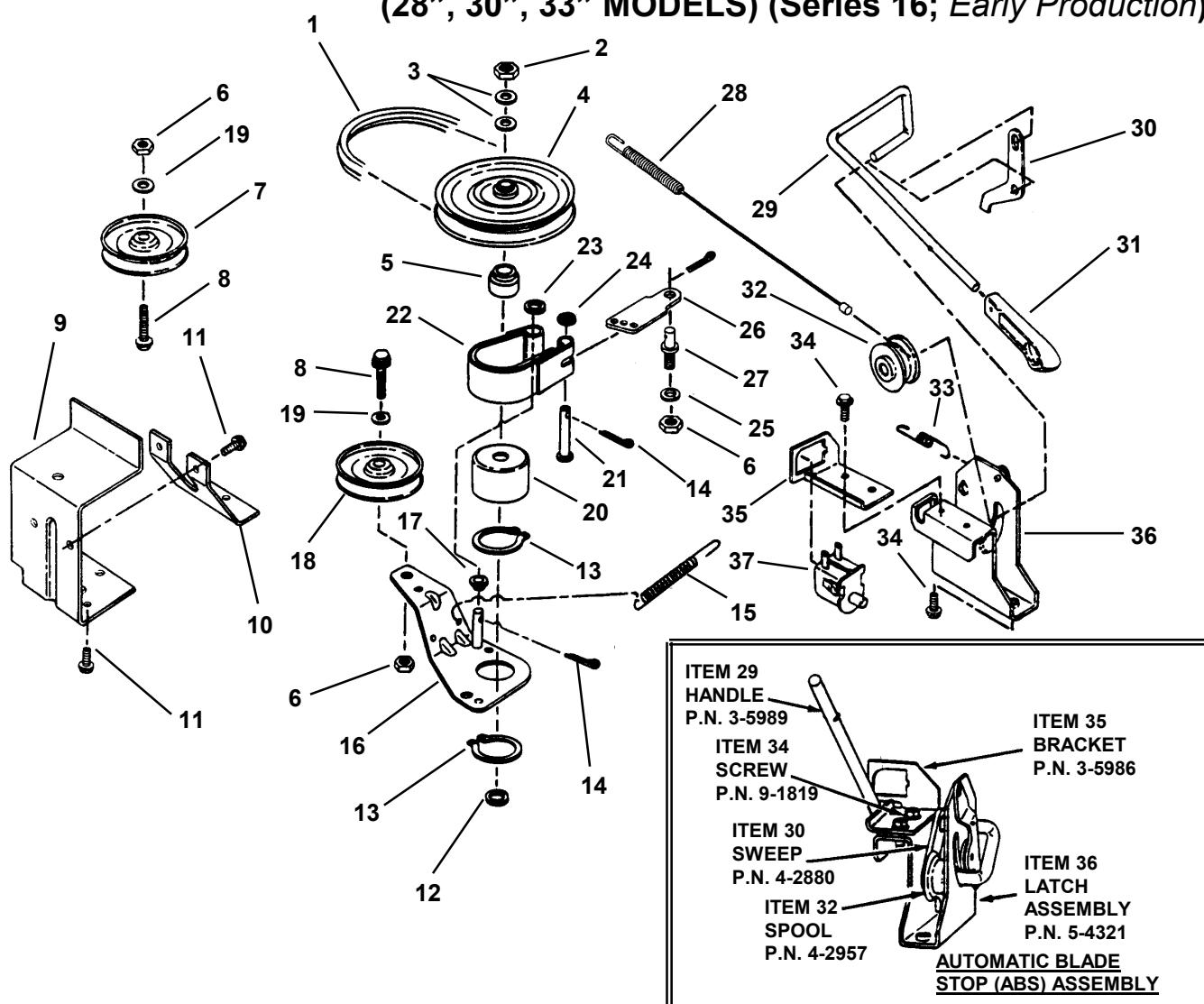
# BELTS, BRAKES, INTERLOCK (25" MODELS) (Series 16; Early Production)



ITEM	PART NO.	DESCRIPTION
1	2-2252	BELT, Drive (72.25" AA Section)
2	1-0027	NUT, 3/4-16 Hex Jam
3	3-2027	WASHER, 49/64x1-1/2" Flat (2)
4	1-8781	PULLEY, Spindle
5	1-5290	HUB, Pulley
6	9-1517	SCREW, 3/8-24 x 1-3/4" Hex Head Cap, Grade 5
7	9-1514	WASHER, 3/8" Flat
8	2-9624	PULLEY, Idler
9	3-2111	RESTRICTOR, Belt
10	4-7787	ARM, Idler
11	9-1518	NUT, 3/8-24 Hex Nyloc (2)
12	1-0740	RING, 2" External Retain (2)
13	1-4407	WASHER, Spindle
14	9-0037	PIN, 3/32 x 3/4" Cotter (2)
15	3-6521	SPRING
16	1-4314	SPACER
17	3-5378	DRUM, Brake
18	1-4304	PIN, 1/4 x 1-5/8" Clevis

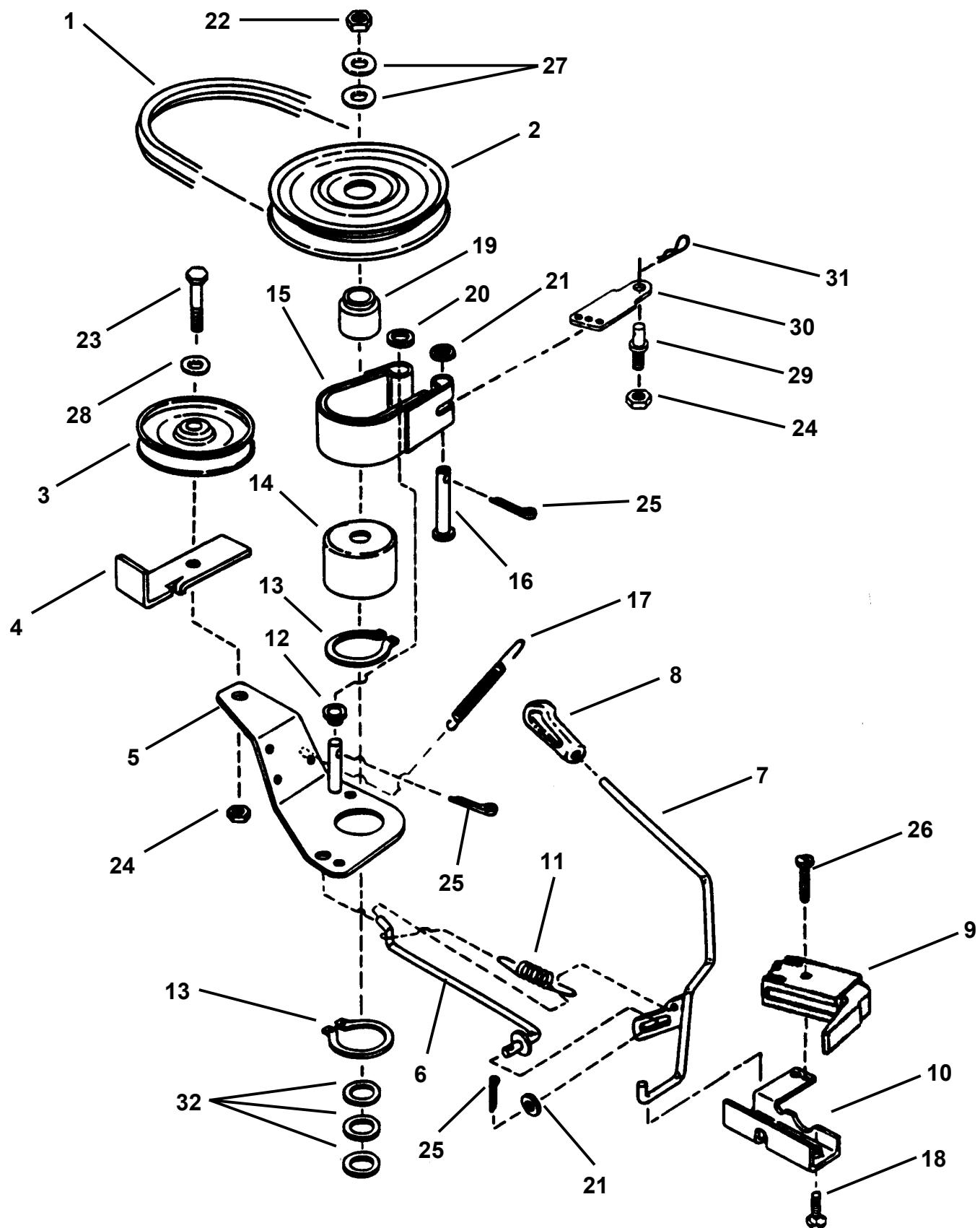
ITEM	PART NO.	DESCRIPTION
19	3-4852	BAND, Brake
20	9-0122	WASHER, 3/8" Flat
21	9-0055	WASHER, 1/4" Flat
22	9-1310	HAIRPIN, 5/64 x 1-3/16"
23	3-6400	BRACKET, Brake Anchor
24	1-5464	STUD (3/8-24 Thread)
25	3-5991	CABLE & SPRING, Clutch Assembly
26	4-4802	HANDLE, Blade Lever (ON-OFF)
27	4-2880	SWEEP, ABS
28	4-2957	SPOOL
29	4-3841	SPRING, ABS Return Latch
30	9-1819	SCREW, 1/4-20 x 5/8" Hex Washer Head Self-Tap (4)
31	3-5986	BRACKET, Interlock Switch
32	2-3354	SWITCH, Deck Interlock
33	5-4321	ASSEMBLY, Clutch Latch
34	2-3657	GRIP, Handle

**BELTS, BRAKES, INTERLOCK**  
**(28", 30", 33" MODELS) (Series 16; Early Production)**



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	4-4637	BELT, Drive (75.18" 5L Sect.)	20	3-5378	DRUM, Brake
2	1-0027	NUT, 3/4-16 Hex Jam	21	1-4304	PIN, 1/4 x 1-5/8" Clevis
3	3-2027	WASHER, 49/64x1-1/2" Flat (2)	22	3-4852	BAND, Brake
4	1-8781	PULLEY, Spindle	23	9-0122	WASHER, 3/8" Flat
5	1-5290	HUB, Pulley	24	9-0055	WASHER, 1/4" Flat
6	9-0155	NUT, 3/8-24 Hex, Grade 2 (3)	25	9-0118	WASHER, 3/8" Split Lock
7	2-9624	PULLEY, Idler	26	3-6400	BRACKET, Brake Anchor
8	9-1497	SCREW, 3/8-16 x 1-1/2" Hex Head Cap, Grade 5 (2)	27	1-5464	STUD (3/8-24 Thread)
9	3-5728	BRACKET, Fixed Idler	28	3-5991	CABLE & SPRING, Clutch Assembly
10	3-6526	BRACE	29	4-4802	HANDLE, Blade Lever (ON-OFF)
11	9-0858	SCREW, 5/16-18 x 1/2" Hex Washer Head Self-Tap (5)	30	4-2880	SWEEP, ABS
12	1-4407	WASHER, Spindle	31	2-3657	GRIP, Handle
13	1-0740	RING, 2" External Retain (2)	32	4-2957	SPOOL
14	9-0037	PIN, 3/32 x 3/4" Cotter (3)	33	4-3841	SPRING, ABS Return Latch
15	3-6521	SPRING	34	9-1819	SCREW, 1/4-20 x 5/8" Hex Washer Head Self-Tap (4)
16	4-7787	ARM, Idler	35	3-5986	BRACKET, Interlock Switch
17	1-4314	SPACER	36	5-4321	ASSEMBLY, Clutch Latch
18	1-8574	IDLER, 4-1/8" Flat	37	2-3354	SWITCH, Deck Interlock
19	9-1514	WASHER, 3/8" Flat (2)			

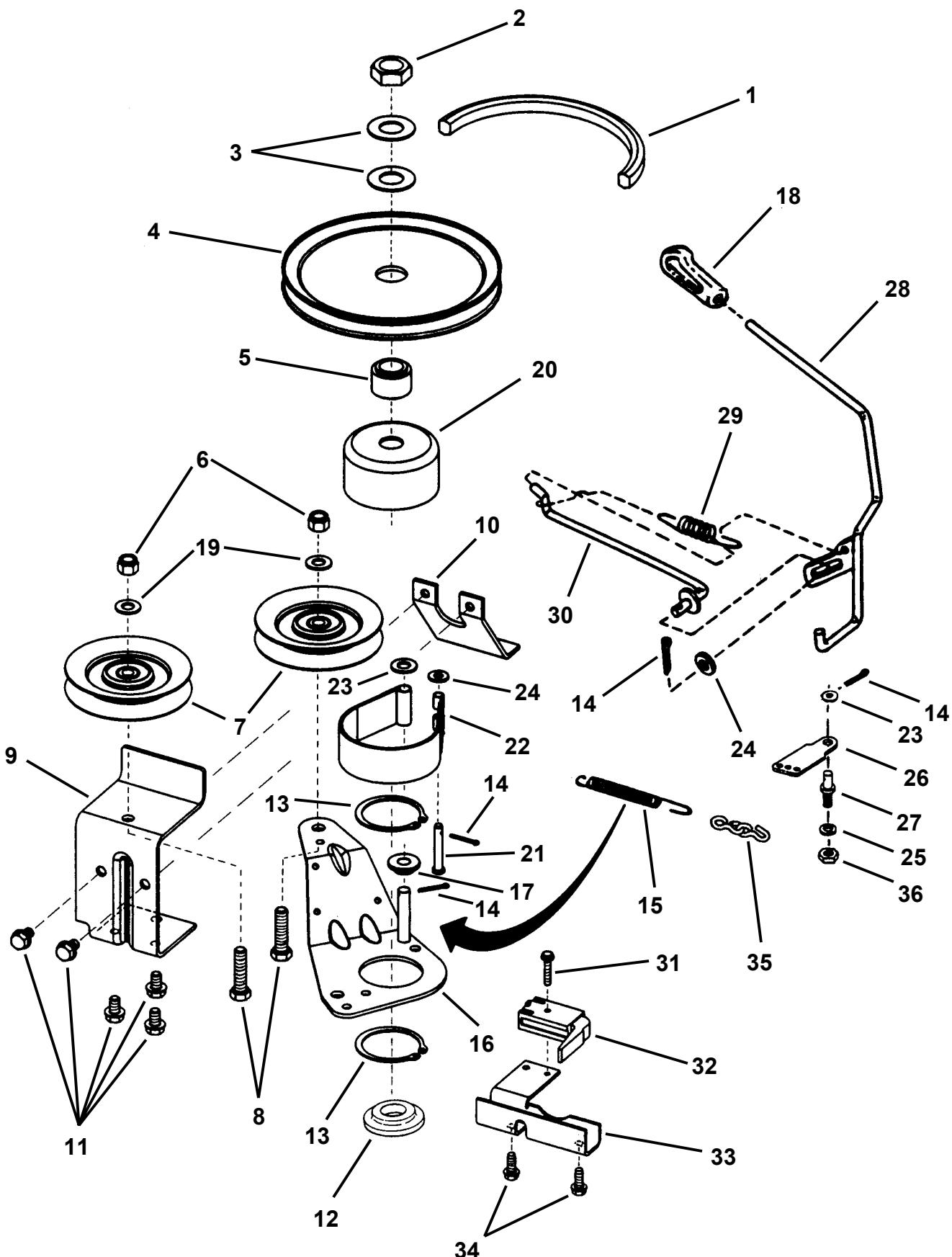
**BELTS, BRAKES, INTERLOCK  
(25" MODELS) (Series 16)**



**BELTS, BRAKES, INTERLOCK**  
**(25" MODELS) (Series 16)**

ITEM	PART NO.	DESCRIPTION
1	2-2252	BELT, Drive (72.75 AA Section)
2	1-8781	PULLEY, Spindle
3	2-9624	PULLEY, Idler
4	3-2111	RESTRICTOR, Belt
5	4-7787	ARM, Idler (weldment)
6	1-2055	ROD, Idler
7	4-1324	HANDLE, Blade Lever (On-Off) (weldment)
8	2-3657	GRIP, Handle
9	1-8524	SWITCH, Deck Interlock
10	3-8021	MOUNT, Handle
11	1-4168	SPRING, Blade Handle
12	1-4314	SPACER
13	1-0740	RING, 2" External Retaining (2)
14	3-5378	DRUM, Brake
15	3-4852	BAND, Brake
16	1-4304	PIN, 1/4 x 1-5/8" Clevis
17	4-6537	SPRING
18	9-0362	SCREW, 1/4-20 x 5/8" Hex Washer Self-Tap (2)
19	1-5290	HUB, Pulley
20	9-0122	WASHER, 3/8" Flat
21	9-0055	WASHER, 1/4" Flat (2)
22	1-0027	NUT, 3/4-16 Hex Jam
23	9-1497	SCREW, 3/8-16 x 1-1/2" Hex Head Cap, Grade 5
24	9-1299	NUT, 3/8-16 Hex Nyloc
25	9-0037	PIN, 3/32 x 3/4" Cotter (3)
26	9-0299	SCREW, #10-32 x 1" Hex Washer Self-Tap
27	3-2027	WASHER, 49/64 x 1-1/2" Flat (2)
28	9-1514	WASHER, 3/8" Flat
29	1-5464	STUD (3/8-24 Thread)
30	3-6400	BRACKET, Brake Anchor
31	9-1310	HAIRPIN, 5/16 x 1-3/16"
32	1-0935	WASHER, 3/4" Flat (3)

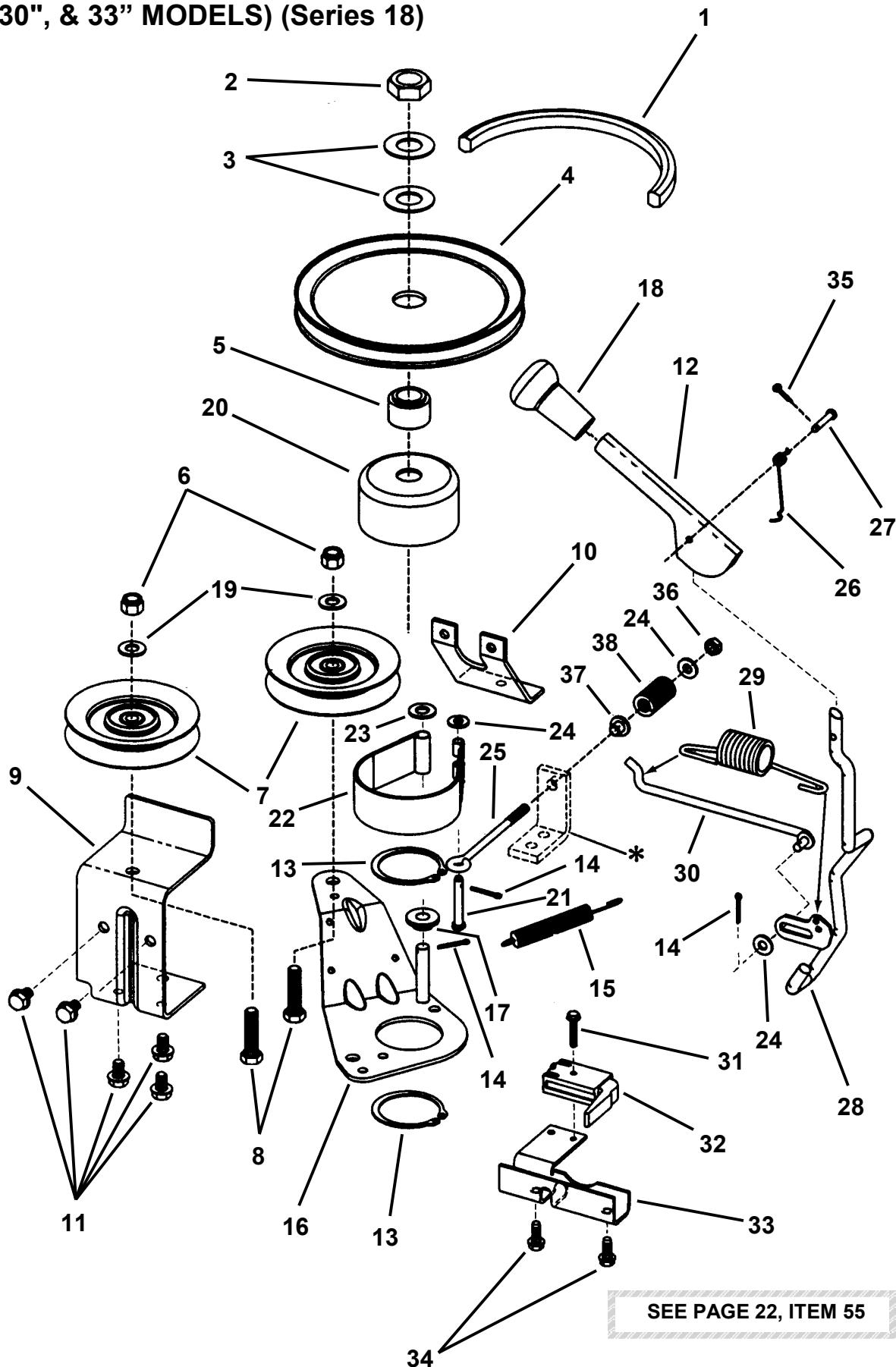
**BELTS, BRAKES, INTERLOCK  
(28", 30", & 33" MODELS) (Series 16)**



# **BELTS, BRAKES, INTERLOCK (28", 30", & 33" MODELS) (Series 16)**

<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>
1	4-3844	BELT, Drive (73.75" AA Section)
2	1-0027	NUT, 3/4-16 Hex Jam
3	3-2027	WASHER, 49/64" I.D. x 1-1/2" O.D. Flat (2)
4	1-8781	PULLEY, Spindle
5	1-5290	HUB, Pulley
6	9-1299	NUT, 3/8-16 Nyloc (2)
7	2-9624	PULLEY, 4" Idler (2)
8	9-1497	SCREW, 3/8-16 x 1-1/2" Hex Head Cap, Grade 5 (2)
9	3-5728	BRACKET, Fixed Idler
10	3-6526	BRACE
11	9-0858	SCREW, 5/16-18 x 1/2" Hex Washer Self-Tap (5)
12	1-4407	WASHER, Spindle
13	1-0740	RING, 2" External Retaining (2)
14	9-0037	PIN, 3/32 x 3/4" Cotter (4)
15	2-3666	SPRING
16	4-7787	ARM, Idler
17	1-4314	SPACER
18	2-3657	GRIP, Handle
19	9-1514	WASHER, 3/8" Flat (2)
20	3-5378	DRUM, Brake
21	1-4304	PIN, 1/4" x 1-5/8" Clevis
22	3-4852	BAND, Brake
23	9-0122	WASHER, 3/8" Flat (2)
24	9-0055	WASHER, 1/4" Flat (2)
25	9-0118	WASHER, 3/8" Split Lock
26	3-6400	BRACKET, Brake Anchor
27	1-5464	STUD (3/8-24 Thread)
28	4-1324	HANDLE, Blade Lever (ON-OFF)
29	1-4168	SPRING, Blade Handle
30	1-2055	ROD, Idler
31	9-0299	SCREW, #10-32 x 1" Hex Washer Self-Tap
32	1-8524	SWITCH, Deck Interlock
33	3-8021	MOUNT, Handle
34	9-0362	SCREW, 1/4-20 x 5/8" Hex Washer Self-Tap (2)
35	3-5563	LINK, Chain
36	9-0155	NUT, 3/8-24 Hex, Grade 2

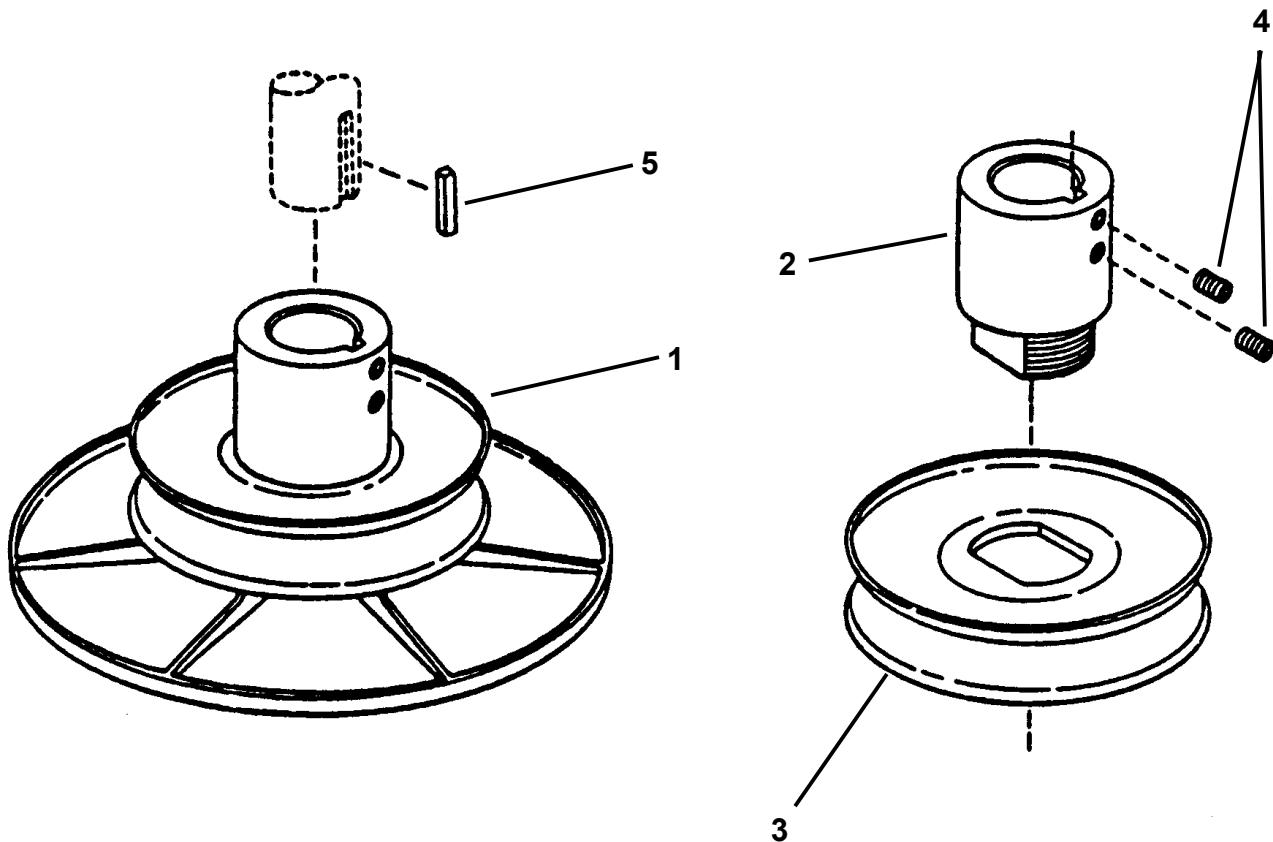
**BELTS, BRAKES, INTERLOCK  
(28", 30", & 33" MODELS) (Series 18)**



**BELTS, BRAKES, INTERLOCK  
(28", 30", & 33" MODELS) (Series 18)**

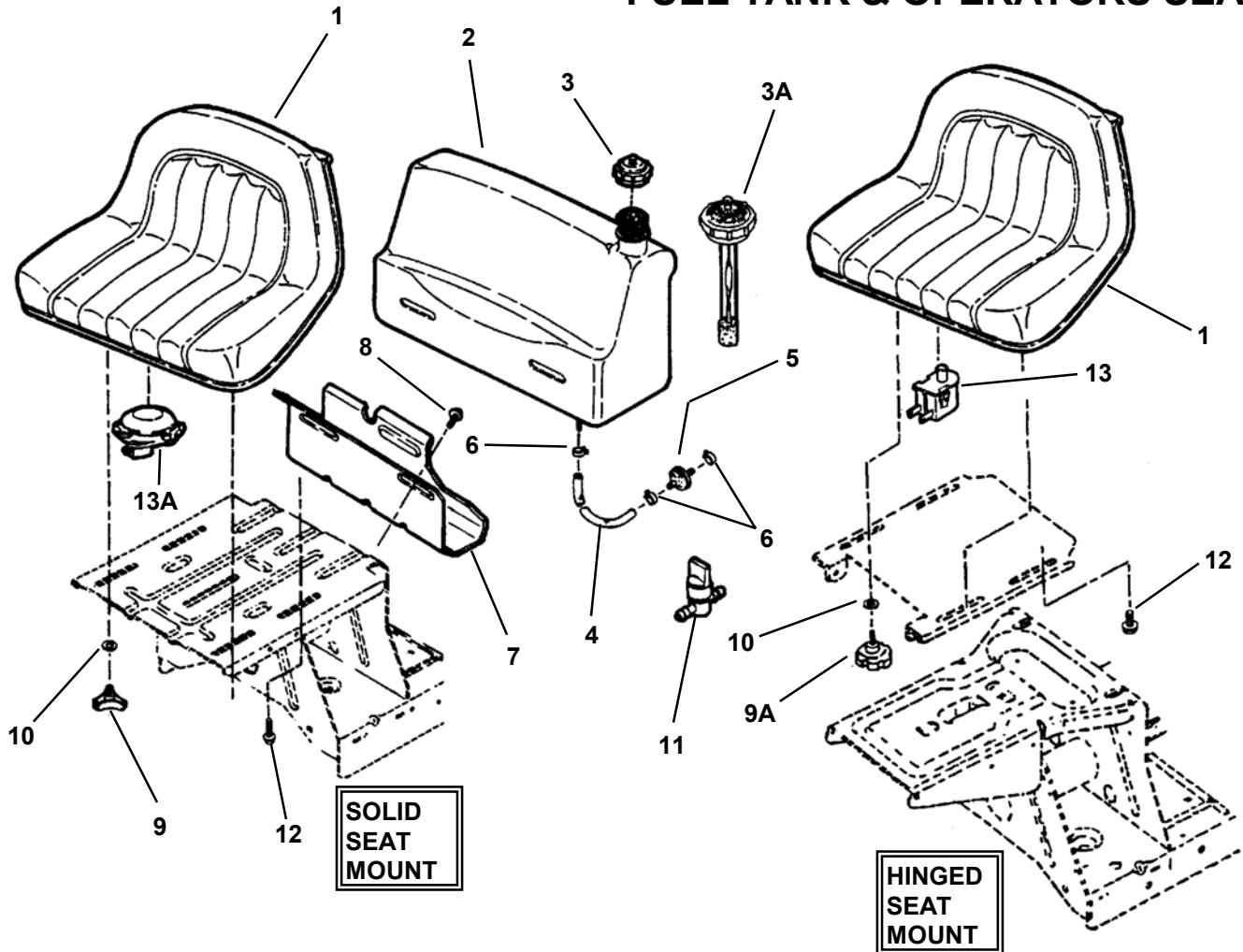
<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>
1	4-3844	BELT, Drive (73.75" AA Section)
2	1-0027	NUT, 3/4-16 Hex Jam
3	3-2027	WASHER, 49/64" I.D. x 1-1/2" O.D. Flat (2)
4	1-8781	PULLEY, Spindle
5	1-5290	HUB, Pulley
6	9-1299	NUT, 3/8-16 Nyloc (2)
7	2-9624	PULLEY, 4" Idler (2)
8	9-1497	SCREW, 3/8-16 x 1-1/2" Hex Head Cap, Grade 5 (2)
9	3-5728	BRACKET, Fixed Idler
10	3-6526	BRACE
11	9-0858	SCREW, 5/16-18 x 1/2" Hex Washer Self-Tap (5)
12	4-6567	HANDLE, Blade Engage (Flip)
13	1-0740	RING, 2" External Retaining (2)
14	9-0037	PIN, 3/32 x 3/4" Cotter (3)
15	3-6521	SPRING, Extension, 4" x 1/2" Diameter
16	4-7787	ARM, Idler
17	1-4314	SPACER
18	4-6874	GRIP, Handle
19	9-1514	WASHER, 3/8" Flat (2)
20	3-5378	DRUM, Brake
21	1-4304	PIN, 1/4" x 1-5/8" Clevis
22	3-4852	BAND, Brake
23	9-0122	WASHER, 3/8" Flat (2)
24	9-0055	WASHER, 1/4" Flat (4)
25	4-6677	EYE-BOLT, 1/4-20 x 4"
26	4-6648	SPRING, Flip Handle
27	9-1974	PIN, 3/16 x 1" Clevis
28	4-6788	HANDLE, Blade Lever (ON-OFF)
29	1-4168	SPRING, Blade Handle
30	1-2055	ROD, Idler
31	9-0299	SCREW, #10-32 x 1" Hex Washer Self-Tap
32	1-8524	SWITCH, Deck Interlock
33	3-8021	MOUNT, Handle
34	9-0362	SCREW, 1/4-20 x 5/8" Hex Washer Self-Tap (2)
35	9-0555	PIN, 3/32 x 1/2" Cotter
36	9-0761	NUT, 1/4-20 Hex Top Lock
37	1-4343	BUSHING
38	4-6782	SPRING

## DRIVE DISC ASSEMBLY



1	5-3708	ASSEMBLY, 5.18" O.D. Drive Disc (30" & 33" Models) (Includes Items 2 Thru 4)
-	5-3709	ASSEMBLY, 6" O.D. Drive Disc (25" & 28" Models) (Includes Items 2 Thru 4)
2	2-9112	HUB
3	2-8779	PULLEY, Drive (5.75" O.D.) (25" & 28" Models)
-	2-8796	PULLEY, Drive (5.18" O.D.) (30" & 33" Models)
4	9-0132	SCREW, 3/8-16 x 3/8" Set (2)
5	1-0210	KEY, 1/4" Square x 2"

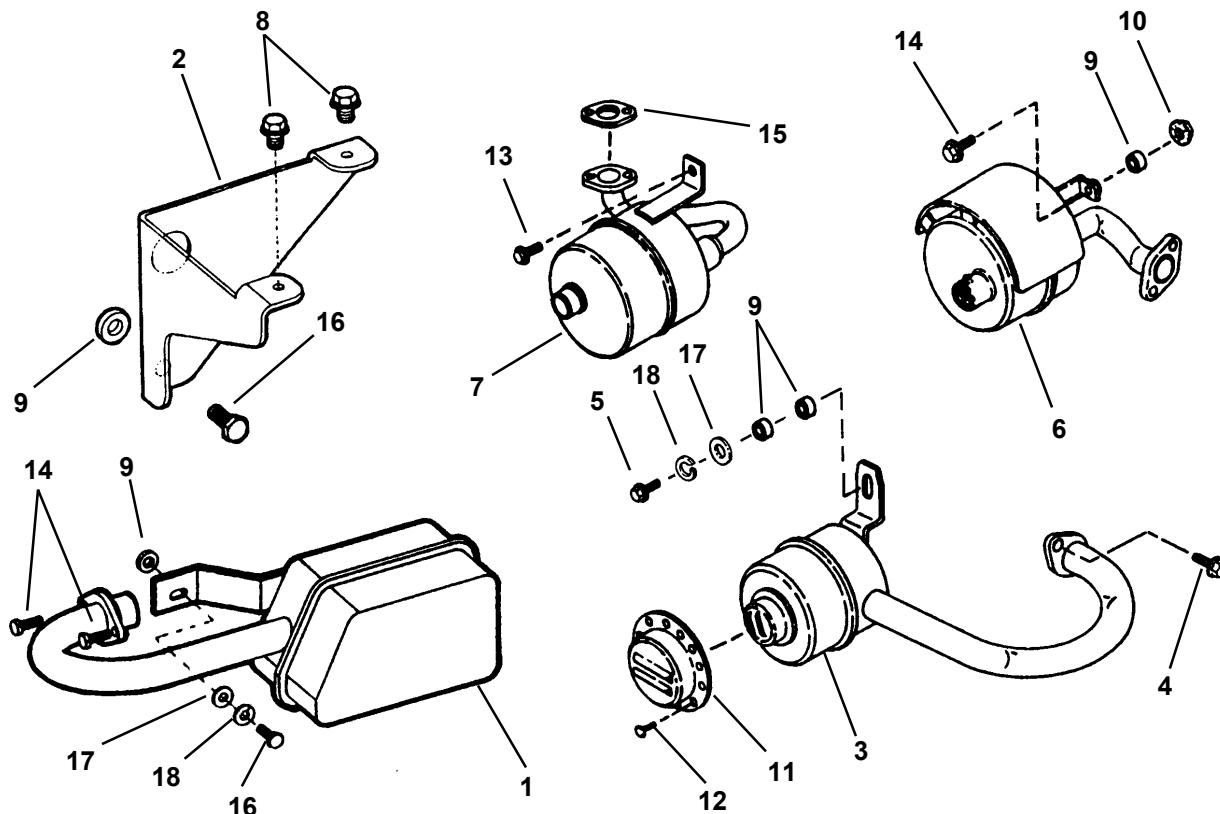
# FUEL TANK & OPERATORS SEAT



ITEM	PART NO.	DESCRIPTION
1	2-9724	SEAT, Operator (DeLuxe Back)
--	2-8650	SEAT, Operator (28", 30", 33"- Series 18)
--	2-8595	SEAT, Operator (33" Kohler- Series 18)
2	5-1905	ASSEMBLY, Fuel Tank (Includes Item 3)
--	5-2435	ASSEMBLY, Fuel Tank With Gauge (Includes Item 3A)
3	1-2515	CAP, Fuel Tank
3A	1-9377	CAP, Fuel Tank (With Gauge)
4	7-6272	HOSE, Fuel (8-1/2" Long) (Briggs & Stratton: 8HP thru 14HP)
--	1-2912	HOSE, Fuel (12-1/2" Long) (Kohler Only!)
5	1-4359	FILTER, Fuel (In-Line)
6	1-2222	CLAMP, Fuel Line (4)
7	3-3377	BRACKET, Fuel Tank (Rear)
8	9-1542	SCREW, 5/16-18 x 5/8" Pan Head Self-Tap (Torx #T-40) (2)
9	2-3191	KNOB, Seat Adjusting (2)
9A	2-8659	KNOB, Hinged Seat (2)
10	1-3849	SPACER, 5/16 (2)
11	2-4507	VALVE, Fuel Shut-Off (Accessory)
12	9-1038	BOLT, 5/16-18 x 1/2" Hex Flange Lock w/Nylon Patch (2)
13	2-3354	SWITCH, Seat
13A	2-9211	SWITCH, Seat

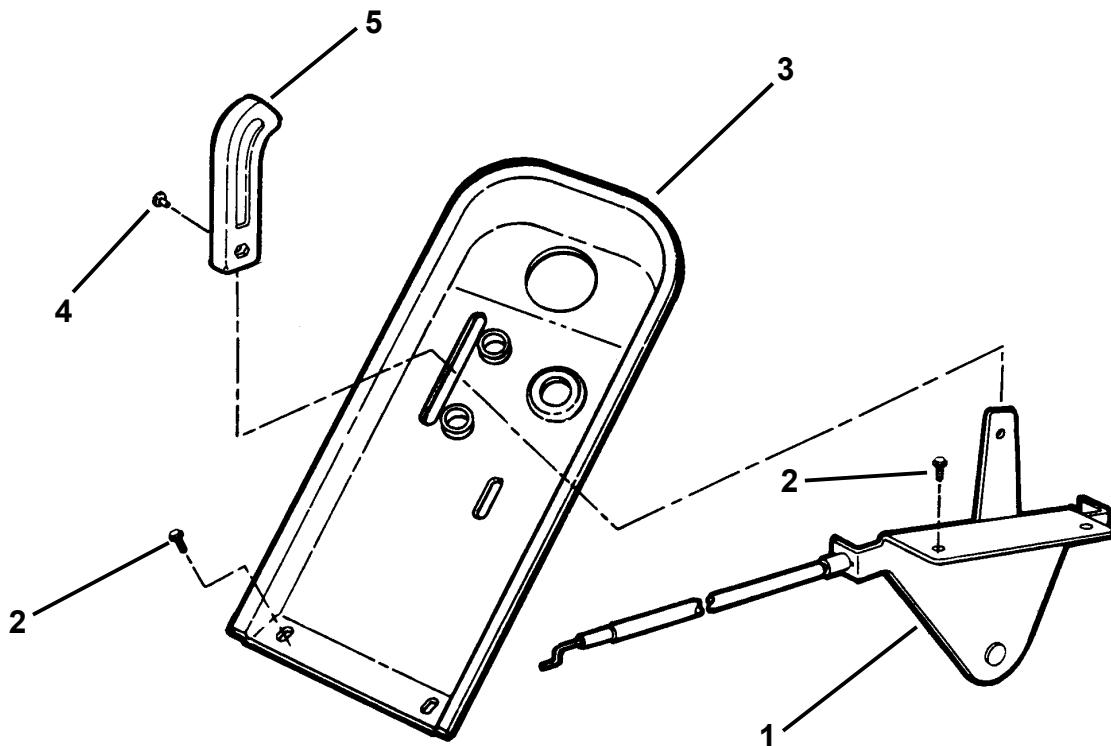
# ENGINES & EXHAUST MUFFLER

ENGINE H.P.	START TYPE	ENGINE MFGR.	MFGR. MODEL	MFGR. TYPE
8.0	ROPE	BRIGGS & STRATTON	195702	0452-01
8.0	ELECTRIC	BRIGGS & STRATTON	195707	0161-01
8.0	ELECTRIC	BRIGGS & STRATTON C.A.R.B.	195707	0453-01
10.0	ELECTRIC	BRIGGS & STRATTON C.A.R.B.	28A707	0625-A1
10.0	ELECTRIC	BRIGGS & STRATTON	28A707	0122-02
12.0	ELECTRIC	BRIGGS & STRATTON	283707	0136-01
13.0	ELECTRIC	BRIGGS & STRATTON C.A.R.B.	28M707	1166-E1
14.0	ELECTRIC	BRIGGS & STRATTON	287707	0235-01
14.0	ELECTRIC	KOHLER	CV14ST	PS-1490
14.5	ELECTRIC	BRIGGS & STRATTON C.A.R.B.	287707	1235-E1
15.0	ELECTRIC	KOHLER	CV15ST	PS-41580



ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	2-8358	MUFFLER, 8HP Briggs	10	9-1065	NUT, 1/4-20 Hex Flange Lock
2	5-8579	BRACKET, Heat Shield	11	1-9257	DEFLECTOR, Heat
3	5-1996	MUFFLER (B&S 9-13 HP) (Includes items 11 & 12)	12	2-3023	SCREW #8-18 x 3/8" Type AB Modified
4	9-0206	SCREW, 5/16-18 x 3/4"Hex Head Cap, Grade 2 (2)	13	9-0362	SCREW, 1/4-20 x 5/8" Hex Washer Self-Tap
5	9-1814	SCREW, 1/4-20x1-1/4" Hex Head Cap	14	9-1495	SCREW, 1/4-20 x 3/4" Hex Head Cap, Grade 5
6	1-9358	MUFFLER (Kohler 14/15 HP)	15	1-5352	GASKET, Muffler
7	2-8674	MUFFLER (B&S 14 & 14-1/2 HP)	16	9-1059	SCREW, 1/4-20 x 1" Hex Head Cap, Grade 5
8	91293	SCREW, 1/4-20 x 3/8" Hex Washer Self-Tap (3)	17	9-1294	WASHER, 1/4" Flat
9	1-3849	SPACER (2)	18	9-0052	WASHER, 1/4" Split Lock

## THROTTLE CONTROL



ITEM	PART NO.	DESCRIPTION
1	2-4155	CONTROL, Throttle (Briggs Engines)
--	2-2483	CONTROL, Throttle (Kohler Engine)
2	9-0913	SCREW, #10-24 x 1/2" Hex Washer Self-Tap (Torx) (5)
3	2-3665	COVER, Dash Panel (Electric Start)
--	2-3680	COVER, Dash Panel (Manual Start) (not shown)
4	7-1921	RIVET, Plastic Snap
5	2-3655	KNOB, Throttle Control

## DECALS (Series 16)



5

REMOVE BATTERY BEFORE  
STANDING MOWER ON END  
FOR MORE THAN 2 HOURS

6

**SNAPPER**



7



8



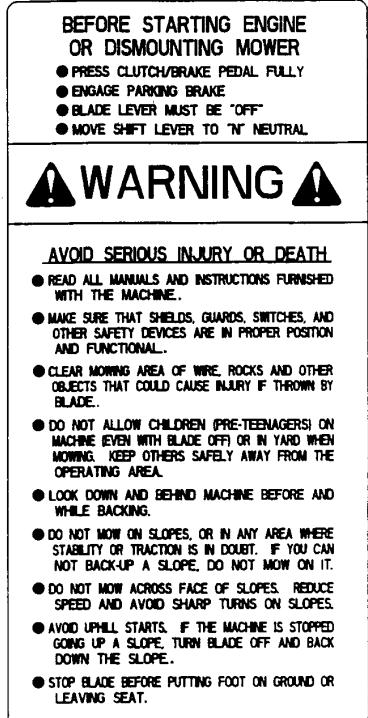
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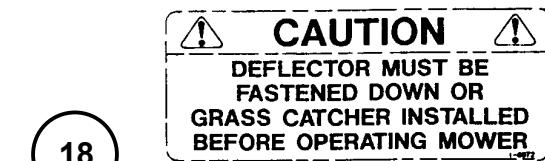


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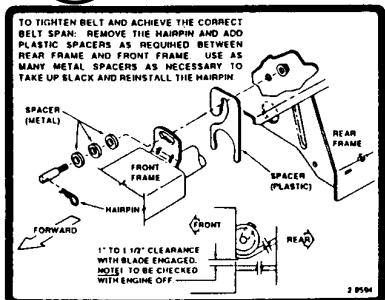
# DECALS (Series 16)



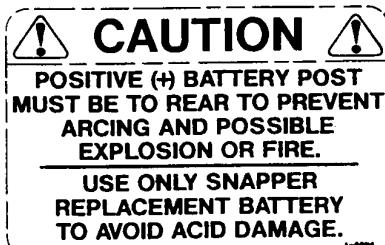
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18



17



16

**TO STAND ON END:  
CLOSE CAP VENT AND REMOVE TANK  
IF FUEL IS OVER 3/4 FULL.**

ITEM	PART NO.	DESCRIPTION
1	2-3992	DECAL, 25 Inch
2	2-3996	DECAL, 28 Inch
3	2-3997	DECAL, 30 Inch
4	2-2991	DECAL, 33 Inch
5	1-2358	DECAL, Battery
6	1-6974	SNAPPER, (Molded Logo)
7	3-4134	LOGO, Convertible (Silver) (25" & 30", 10 HP Models)
--	2-4068	LOGO, Convertible (Teal) (30", 12 HP Models)
--	2-4067	LOGO, Convertible (Blue) (33" Models)
8	2-3980	DECAL, Back-Up Recoil (30" & 33" Kohler Models)
9	2-3982	DECAL, OHV (30" & 33" Kohler Models)
10	2-9453	MEDALLION, Sam
11	2-3983	DECAL, 14 HP (30" & 33" Kohler Models)
12	2-4072	DECAL, Auto Blade Stop (Point of Purchase Decal)
13	4-6440	DECAL, Safety Instruction Warning
14	1-6972	DECAL, Caution Deflector
15	1-6973	DECAL, Caution Rotating Blades
16	1-3010	DECAL, Danger

ITEM	PART NO.	DESCRIPTION
17	1-5691	DECAL, Caution Battery
18	2-9594	DECAL, Belt Adjustment (Used on 25" Models)
*	2-8097	DECAL, SR825
*	2-7777	DECAL, SR1028
*	2-7779	DECAL, SR1030
*	2-7780	LOGO, SR1230 (Molded)
*	2-7788	LOGO, SR1333 (Molded)
*	2-7782	LOGO, SR1433 (Molded)
*	2-4042	DECAL, Banner Stripe (Silver) (25", 28", 30" Mod.)
*	2-4043	DECAL, Banner Stripe (Teal) (30" Models)
*	2-4045	DECAL, Banner Stripe (Blue) (33" Models)
*	2-4001	DECAL, Bumper Stripe (Silver) (25", & 28" Models)
*	2-4002	DECAL, Bumper Stripe (Teal) (30" Models)
*	2-4004	DECAL, Bumper Stripe (Blue) (33" Models)
*	2-8100	DECAL, Bumper Stripe (Silver) (30" Models)
19	2-9113	DECAL, Caution Fuel

**\*NOTE:** These items NOT SHOWN. The description is the visual identification.

## DECALS (Series 18)



This product may be covered by one or more of the following:  
 Patent No. 4,185,231 4,162,112  
 4,180,904 4,248,034 4,190,232  
 4,181,948 4,248,532 4,190,132  
 4,192,033 4,249,036 4,190,479  
 4,180,510 4,242,241 4,190,146  
 4,195,135 5,019,308 4,199,253  
 5,291,212 5,019,309 5,291,252  
 5,291,241 5,018,218 5,291,267  
 5,296,835 5,058,509 5,291,512  
 Other Patents Pending

### BEFORE STARTING ENGINE OR DISMOUNTING MOWER

- PRESS CLUTCH/BRAKE PEDAL FULLY
- ENGAGE PARKING BRAKE
- BLADE LEVER MUST BE "OFF"
- MOVE SHIFT LEVER TO "N" NEUTRAL

### **WARNING**

#### AVOID SERIOUS INJURY OR DEATH

- READ ALL MANUALS AND INSTRUCTIONS FURNISHED WITH THE MACHINE.
- MAKE SURE THAT SHIELDS, GUARDS, SWITCHES, AND OTHER SAFETY DEVICES ARE IN PROPER POSITION AND FUNCTIONAL.
- CLEAR MOWING AREA OF WIRE, ROCKS AND OTHER OBJECTS THAT COULD CAUSE INJURY IF THROWN BY BLADE.
- DO NOT ALLOW CHILDREN (PRE-TEENAGERS) ON MACHINE (EVEN WITH BLADE OFF) OR IN YARD WHEN MOWING. KEEP OTHERS SAFELY AWAY FROM THE OPERATING AREA.
- LOOK DOWN AND BEHIND MACHINE BEFORE AND WHILE BACKING.
- DO NOT MOW ON SLOPES, OR IN ANY AREA WHERE STABILITY OR TRACTION IS IN DOUBT. IF YOU CAN NOT BACK-UP A SLOPE, DO NOT MOW ON IT.
- DO NOT MOW ACROSS FACE OF SLOPES. REDUCE SPEED AND AVOID SHARP TURNS ON SLOPES.
- AVOID UPHILL STARTS. IF THE MACHINE IS STOPPED GOING UP A SLOPE, TURN BLADE OFF AND BACK DOWN THE SLOPE.
- STOP BLADE BEFORE PUTTING FOOT ON GROUND OR LEAVING SEAT.
- AVOID SUDDEN TURNS.

46440

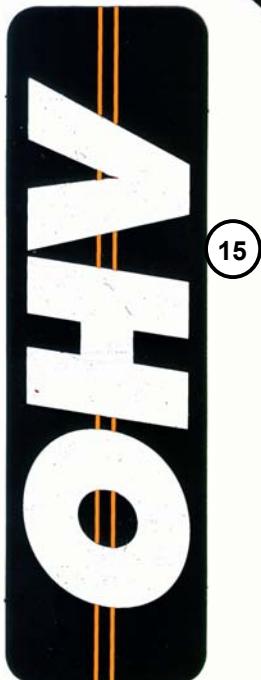
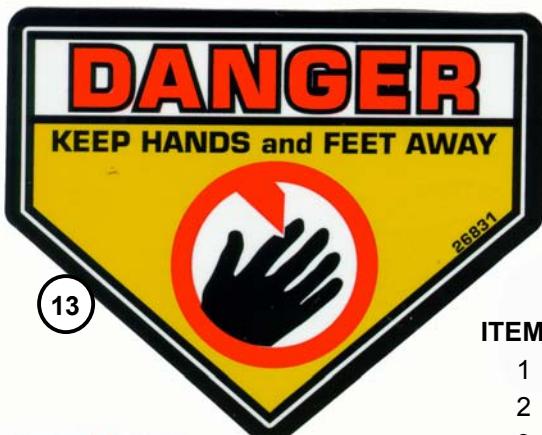
9  
MODEL CERTIFIED BY  
INDEPENDENT LABORATORY  
PASSES ANSI B71.1-1998  
SAFETY STANDARDS

72820

REMOVE BATTERY BEFORE  
STANDING MOWER ON END  
FOR MORE THAN 2 HOURS

1-2335R

10

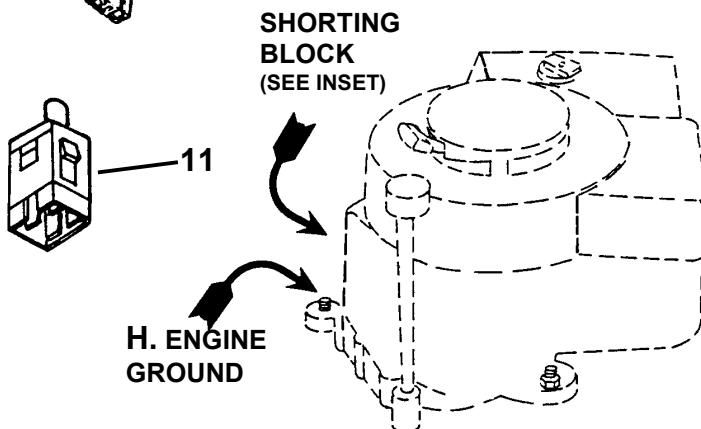
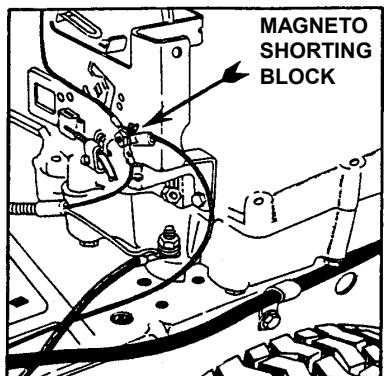
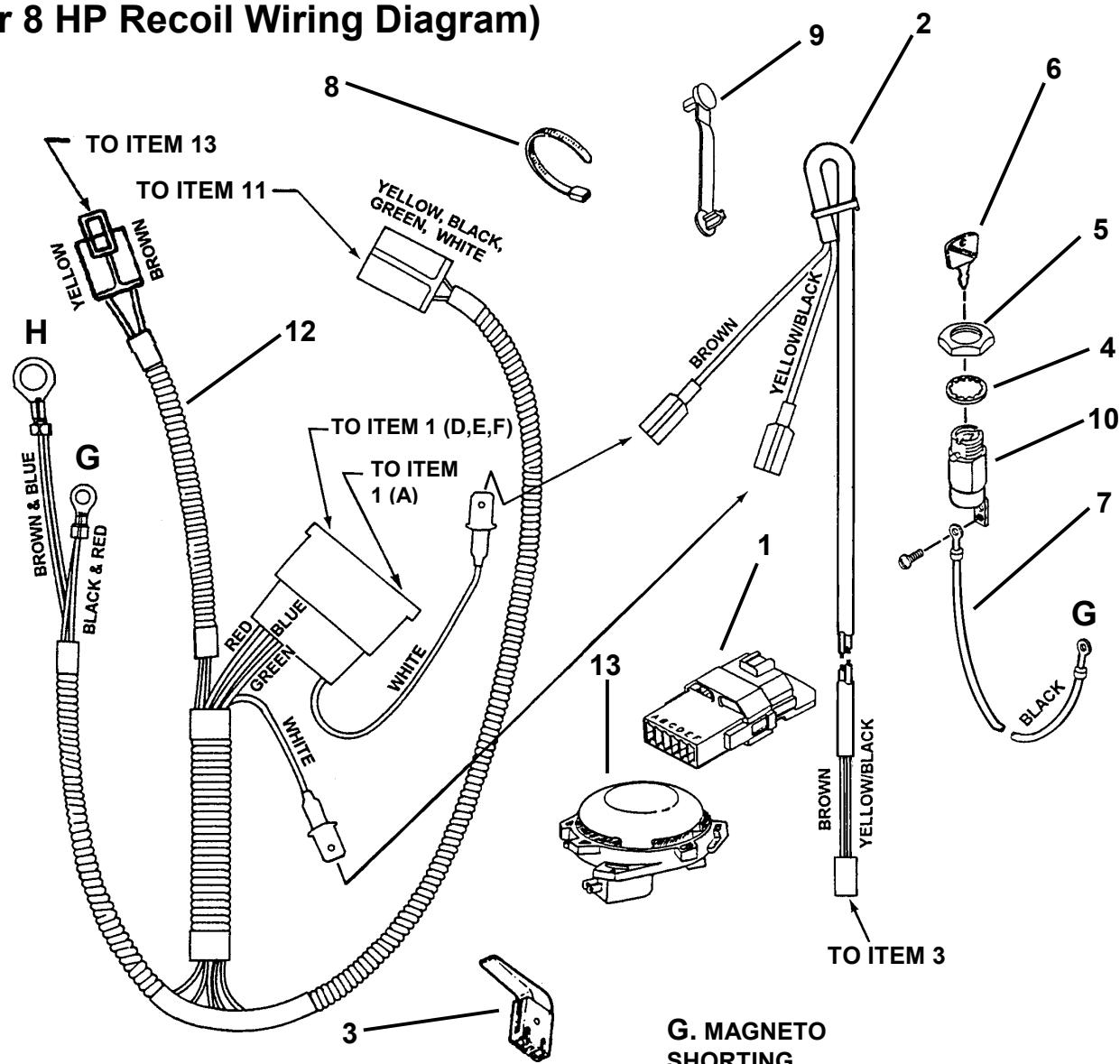


ITEM	PART NO.	DESCRIPTION
1	2-3996	DECAL, 28 Inch
2	2-3997	DECAL, 30 Inch
3	2-2991	DECAL, 33 Inch
4	2-4072	DECAL, Auto Blade Stop
5	4-6720	DECAL, Chute/Deflector Warning
6	4-6440	DECAL, Safety Instructions
7	7-1926	LOGO, Convertible Mower (Blue)
8	2-9470	DECAL, Patent Numbers
9	7-2920	DECAL, Certification, B71.1-1998
10	1-2358	DECAL, Battery
11	1-5691	DECAL, Battery Caution
12	2-3980	DECAL, Back-Up Recoil
13	2-6831	DECAL, Danger (CPSC)
14	2-9113	DECAL, Caution, Fuel (English)
15	2-3982	DECAL, OHV
16*	4-6709	LOGO, SR1328
*	4-6710	LOGO, SR1330
*	2-7782	LOGO, SR1433
*	4-6711	LOGO, SR1533
*	4-6703	DECAL, Banner (Blue)
*	4-6704	BUMPER STRIPE, (Narrow Blue)
*	2-4004	BUMPER STRIPE, (Wide Blue)

**\*NOTE:** These items NOT SHOWN. The description is the visual identification.

# ELECTRICAL SYSTEMS

## (For 8 HP Recoil Wiring Diagram)

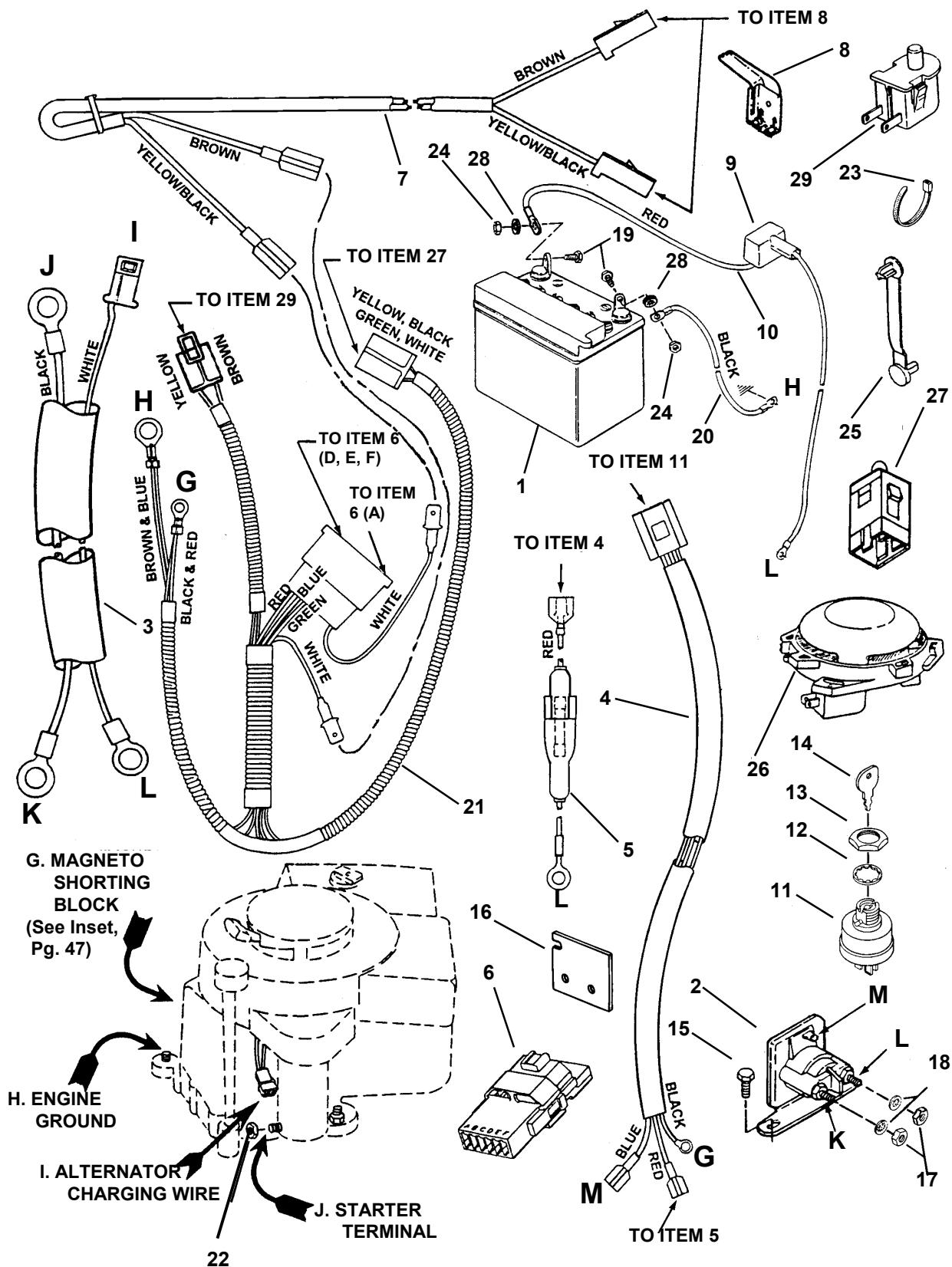


## **ELECTRICAL SYSTEMS (For 8 HP Recoil Wiring Diagram)**

<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>
1	2-8606	INTERLOCK, Module (Briggs)
2	2-8386	HARNESS, Deck Interlock
3	1-8524	SWITCH, Deck Interlock Wiring (NO)
4	9-0880	WASHER, 5/8 Internal Tooth Lock
5	1-5438	NUT, 5/8-32 Hex
6	1-1138	KEY, Switch (2)
7	1-9299	WIRE, Ground (Recoil Start)
8	1-2080	TIE, 7" Long Cable (2)
9	1-4451	TIE, 2" Long Cable
10	1-1853	SWITCH, (Recoil Start) (NC in off position)
11	2-2886	SWITCH, Operator's Presence (OPC) Traction (NC/NO)
12	2-8607	HARNESS, Operator's Presence Control (OPC) Wire
13	2-9211	SWITCH, Seat (8 HP & 10 HP Engines) (NC)

# ELECTRICAL SYSTEMS

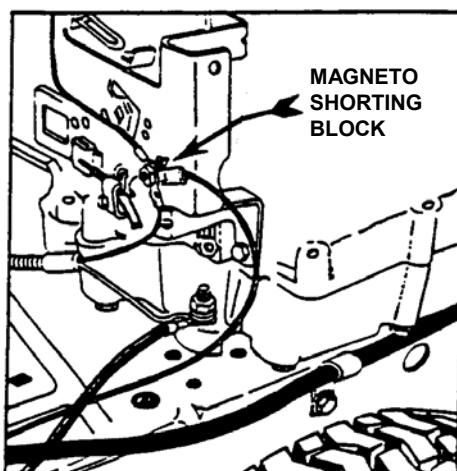
(For 8, 10, 12 & 13 HP Briggs)



# ELECTRICAL SYSTEMS

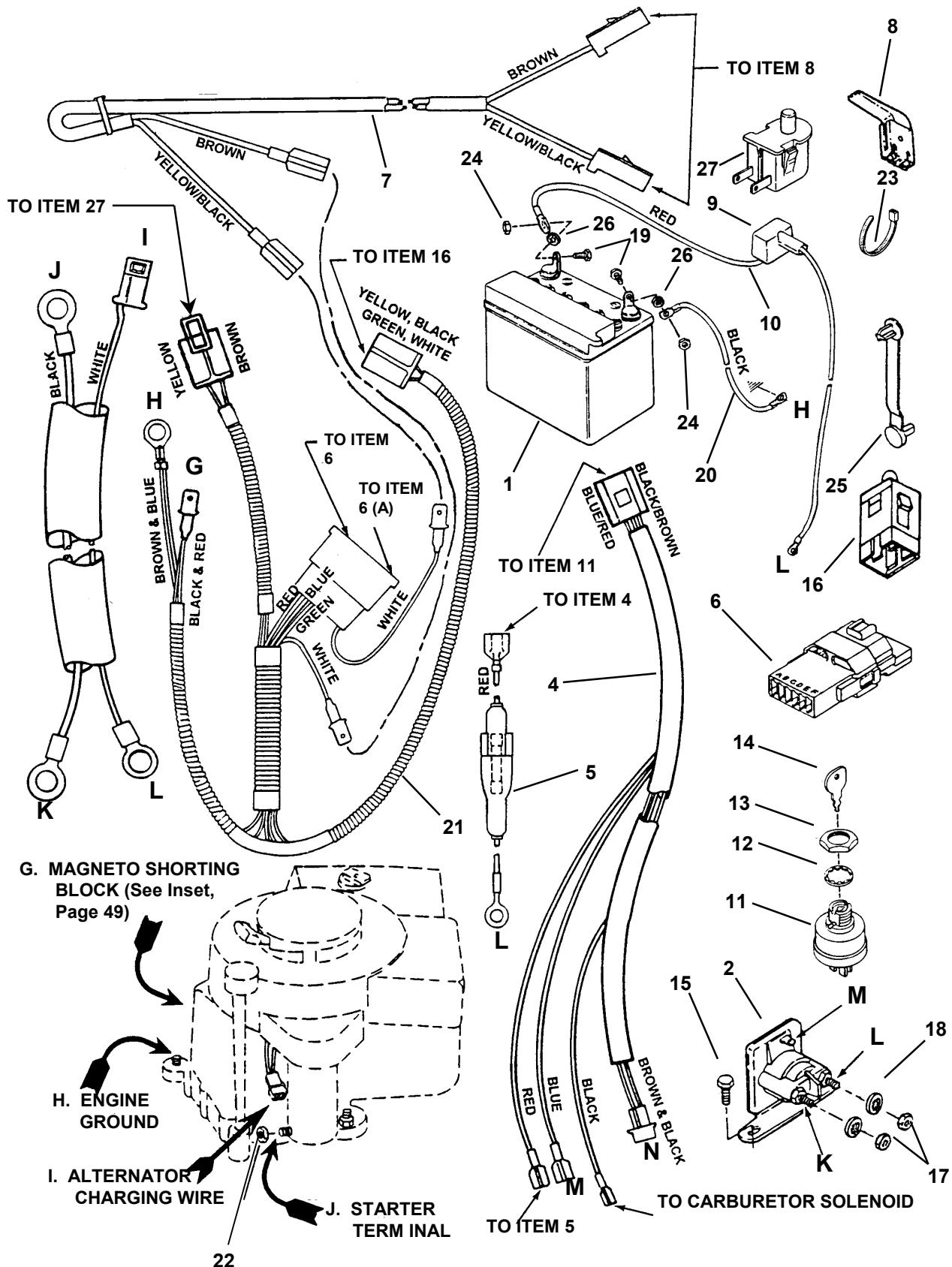
## (For 8, 10, 12 & 13 HP Briggs)

ITEM	PART NO.	DESCRIPTION
1	6-0753	KIT, 12V Dry Charge Battery
2	1-8817	SOLENOID
3	2-2788	HARNESS, Starter Wiring (Briggs)
4	1-9297	HARNESS, Ignition Wiring (Briggs)
5	1-6168	HOLDER, Fuse (Includes Fuse)
--	1-6169	FUSE (10 AMP)
6	2-8606	INTERLOCK Module (Briggs)
7	2-8386	HARNESS, (Deck Interlock Wiring)
8	1-8524	SWITCH, Deck Interlock (NO)
9	1-2444	COVER, Battery Cable
10	1-9326	CABLE, Positive (Red)
11	2-2880	SWITCH, Ignition (Used With Electric Start)
12	9-0880	WASHER, 5/8" Internal Tooth Lock
13	1-5438	NUT, 5/8-32 Hex
14	1-1138	KEY, Switch (2)
15	9-0539	SCREW, 1/4-20 x 1/2" Hex Washer Self-Tap (3)
16	2-2887	PROTECTOR, Solonoid (25" Models Only!)
17	9-1576	NUT, 1/4-20 Hex, Grade 5 or B (4)
18	9-0053	WASHER, 1/4" Internal Tooth Lock (2)
19	2-7172	SCREW, 1/4-20 x 5/8" Hex Head Cap, Grade 5 (2)
20	2-8027	CABLE, Negative
21	2-8607	HARNESS, Operator Presence Control Wire
22	9-1576	NUT, 1/4-20 Hex, Grade 5 or B
23	1-2080	TIE, 7" Long Cable (2)
24	9-0372	NUT, 1/4-20 Hex Center Lock, Grade 5 or B (2)
25	1-4451	TIE, 2" Long Cable
26	2-9211	SWITCH, Seat (8 HP and 10 HP Engines Only!) (NC)
27	2-2886	SWITCH, Operator Presence Control (OPC) Traction (NC/NO)
28	1-2485	RETAINER, 1/4" Bolt (25" Models Only!) (2)
29	2-3354	SWITCH, Seat (12 HP Briggs) (NC)



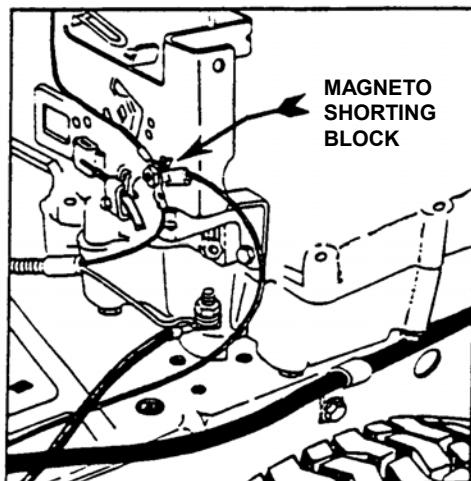
# **ELECTRICAL SYSTEMS**

## **(For 14 HP BRIGGS)**



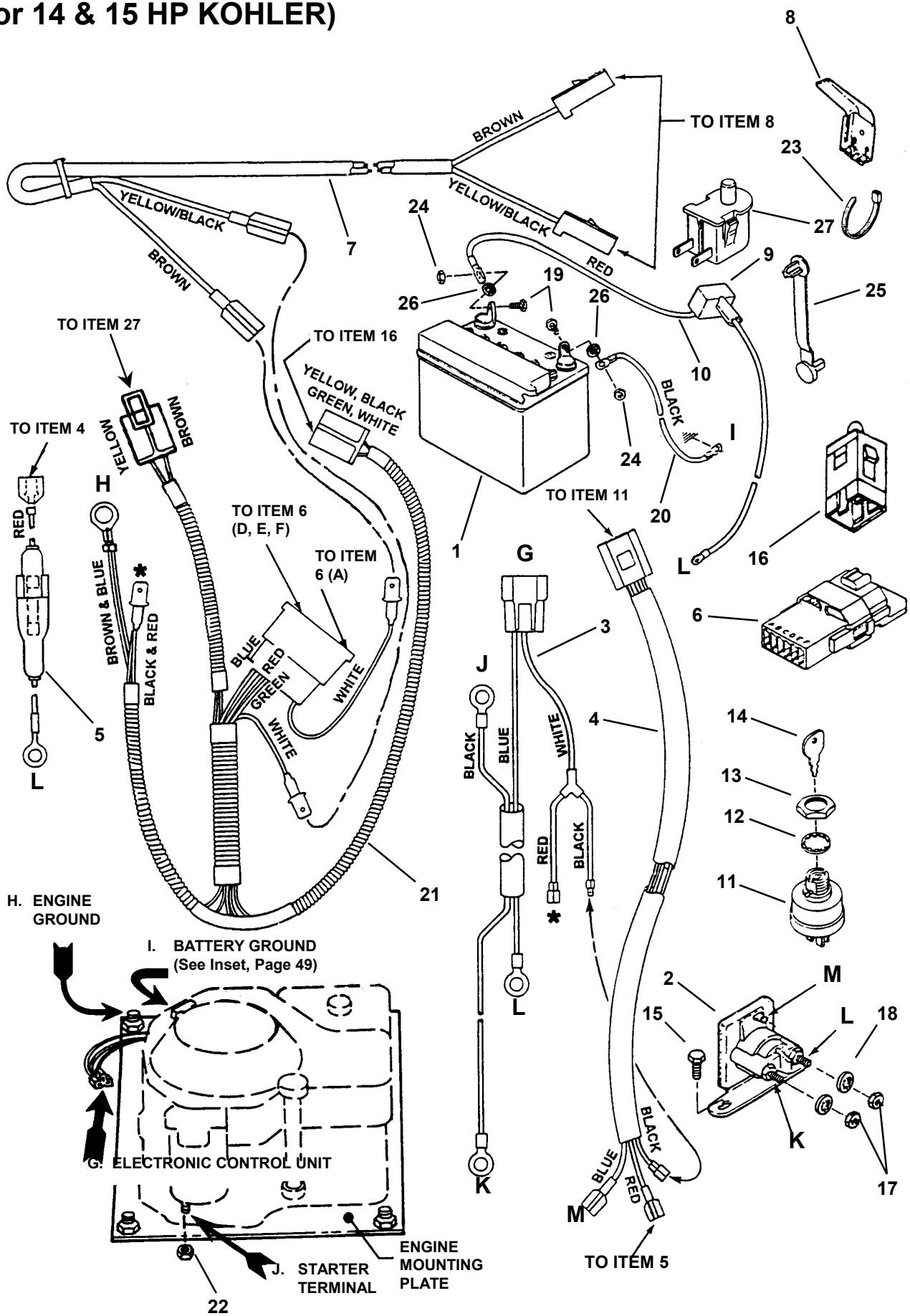
## ELECTRICAL SYSTEMS (For 14 HP BRIGGS)

ITEM	PART NO.	DESCRIPTION
1	6-0753	KIT, 12V Dry Charge Battery
2	1-8817	SOLENOID
3	2-2788	HARNESS, Starter Wiring (Briggs)
4	2-9194	HARNESS, Ignition Wiring (Briggs)
5	1-6168	HOLDER, Fuse (Includes Fuse)
--	1-6169	FUSE (10 AMP)
6	2-8606	INTERLOCK Module (Briggs)
7	2-8386	HARNESS, (Deck Interlock Wiring)
8	1-8524	SWITCH, Deck Interlock (NO)
9	1-2444	COVER, Battery Cable
10	1-9326	CABLE, Positive (Red)
11	2-6343	SWITCH, Ignition-Afterfire Solenoid
12	9-0880	WASHER, 5/8" Internal Tooth Lock
13	1-5438	NUT, 5/8-32 Hex
14	1-1138	KEY, Switch (2)
15	9-0539	SCREW, 1/4-20 x 1/2" Hex Washer Self-Tap (3)
16	2-2886	SWITCH, Operator Presence Control (OPC) Traction (NC/NO)
17	9-1576	NUT, 1/4-20 Hex, Grade 5 or B (4)
18	9-0053	WASHER, 1/4" Internal Tooth Lock (2)
19	2-7172	SCREW, 1/4-20 x 5/8" Hex Head Cap, Grade 5 (2)
20	2-8027	CABLE, Negative (15")
21	2-8675	HARNESS, Operator Presence Control Wire
22	9-1576	NUT, 1/4-20 Hex, Grade 5 or B
23	1-2080	TIE, 7" Long Cable (2)
24	9-0372	NUT, 1/4-20 Hex Center Lock, Grade 5 or B (2)
25	1-4451	TIE, 2" Long Cable
26	1-2485	RETAINER, 1/4" Bolt (2)
27	2-3354	SWITCH, Seat (14 HP Briggs) (NC)



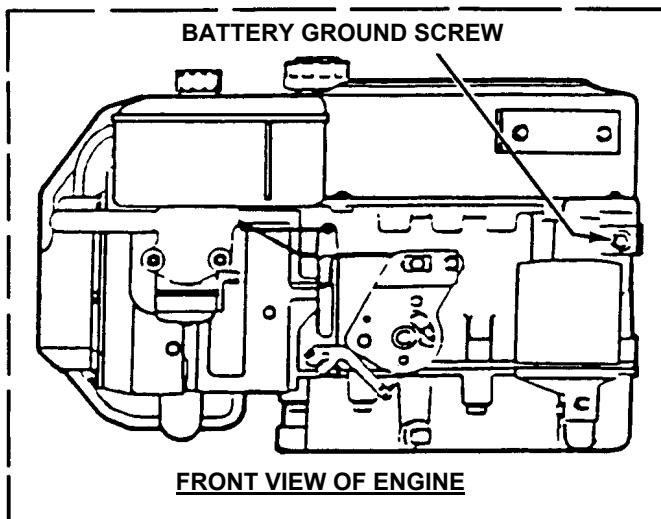
# **ELECTRICAL SYSTEMS**

## **(For 14 & 15 HP KOHLER)**

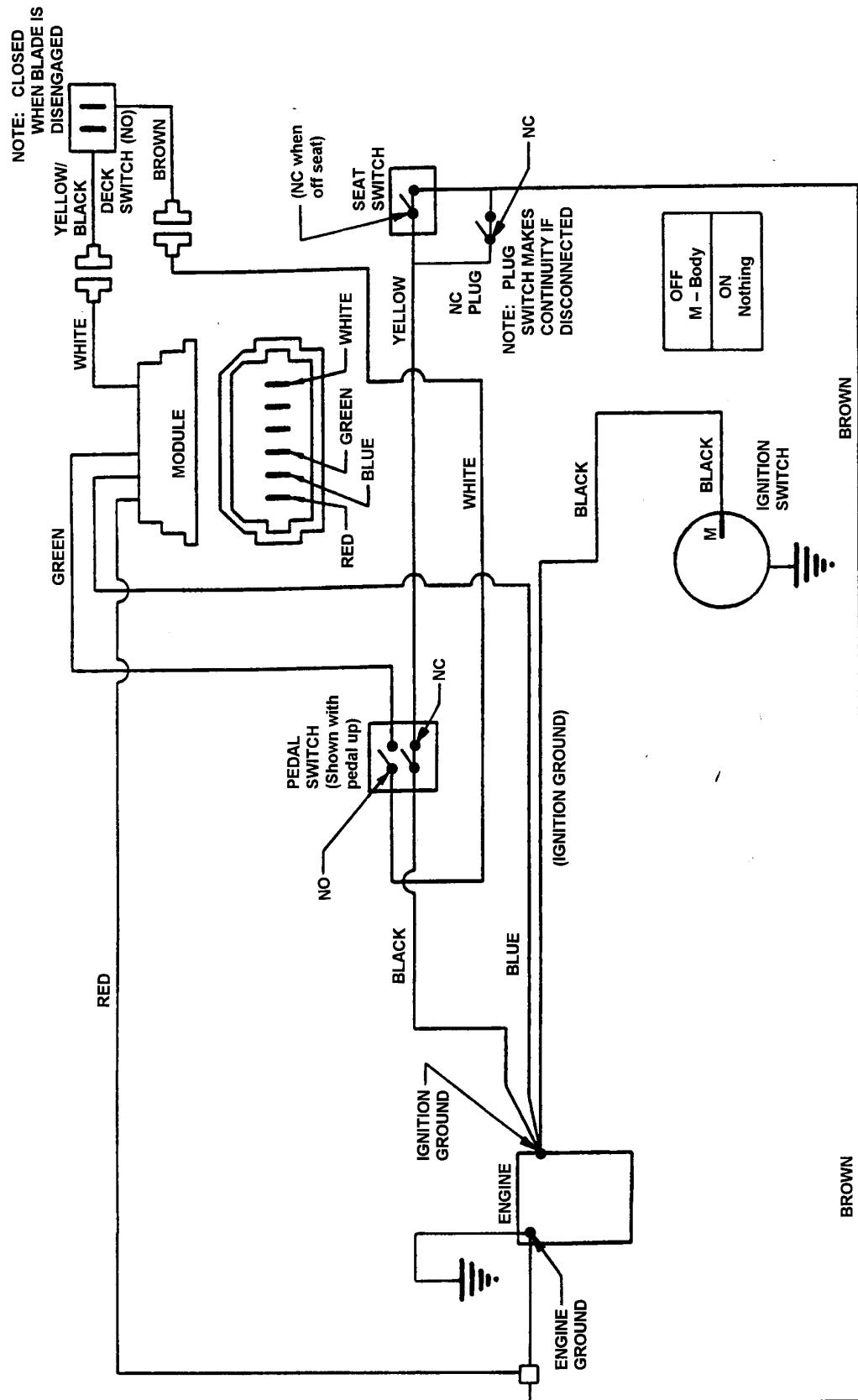


# ELECTRICAL SYSTEMS (For 14 & 15 HP KOHLER)

ITEM	PART NO.	DESCRIPTION
1	6-0753	KIT, 12V Dry Charge Battery
2	1-8817	SOLENOID
3	1-9321	HARNESS, Starter Wiring (Kohler)
4	1-9322	HARNESS, Ignition Wiring (Kohler)
5	1-6168	HOLDER, Fuse (Includes Fuse)
--	1-6169	FUSE (10 AMP)
6	2-8606	INTERLOCK Module
7	2-8386	HARNESS, (Deck Interlock Wiring)
8	1-8524	SWITCH, Deck Interlock (NO)
9	1-2444	COVER, Battery Cable
10	1-9326	CABLE, Positive (Red) (17" Long)
11	2-2880	SWITCH, Ignition (Used With Electric Start)
12	9-0880	WASHER, 5/8" Internal Tooth Lock
13	1-5438	NUT, 5/8-32 Hex
14	1-1138	KEY, Switch (2)
15	9-0539	SCREW, 1/4-20 x 1/2" Hex Washer Self-Tap (3)
16	2-2886	SWITCH, Operator Presence Control (OPC)Traction (NC/NO)
17	9-1576	NUT, 1/4-20 Hex, Grade 5 or B (4)
18	9-0053	WASHER, 1/4" Internal Tooth Lock (2)
19	2-7172	SCREW, 1/4-20 x 5/8" Hex Head Cap, Grade 5 (2)
20	2-8027	CABLE, Negative (15")
21	2-8678	HARNESS, Operator Presence Control Wire
22	9-1576	NUT, 1/4-20 Hex, Grade 5 or B
23	1-2080	TIE, 7" Long Cable (2)
24	9-0372	NUT, 1/4-20 Hex Center Lock, Grade 5 or B (2)
25	1-4451	TIE, 2" Long Cable
26	1-2485	RETAINER, 1/4" Bolt (2)
27	2-3354	SWITCH, Seat (NC)

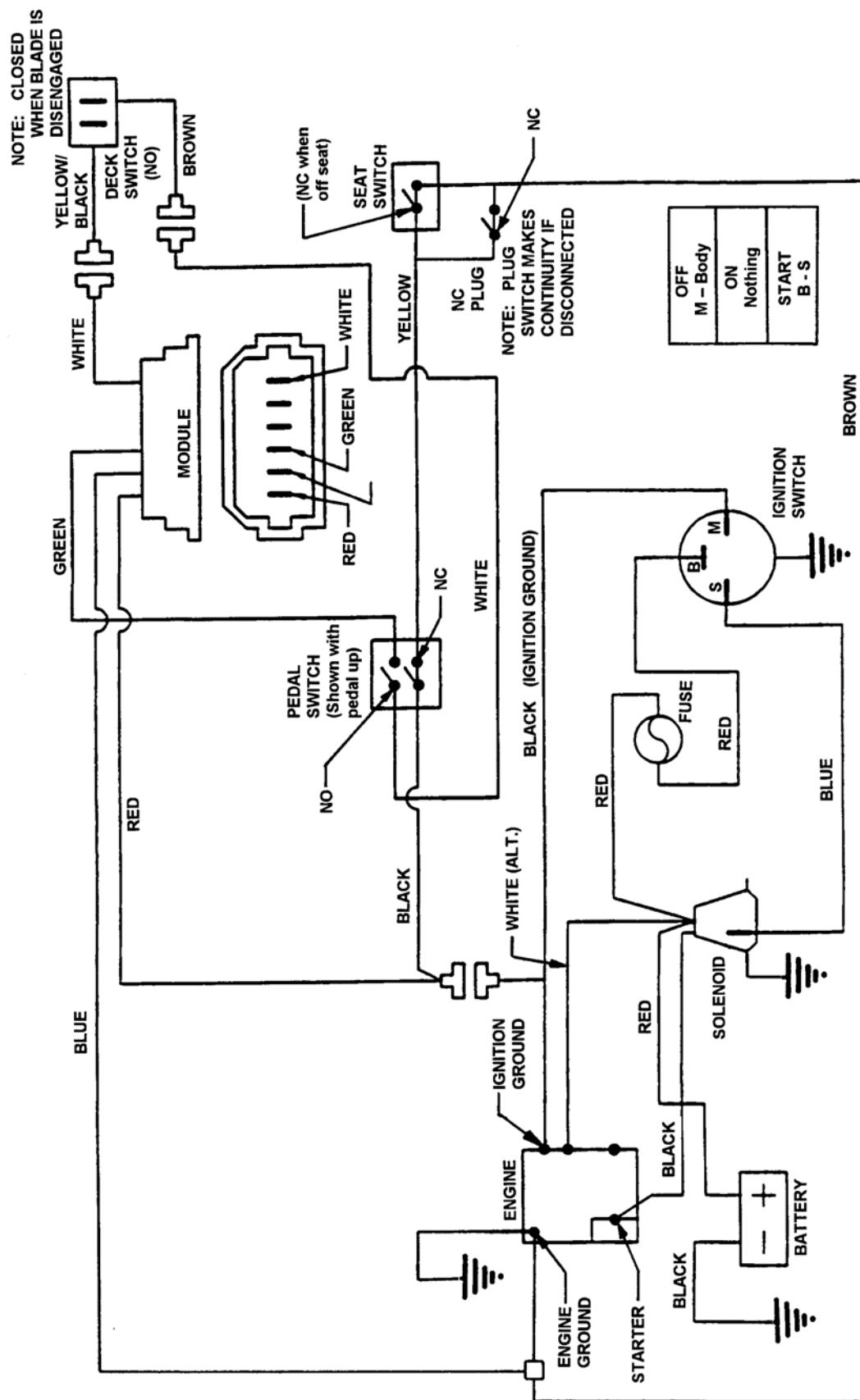


# WIRING SCHEMATICS



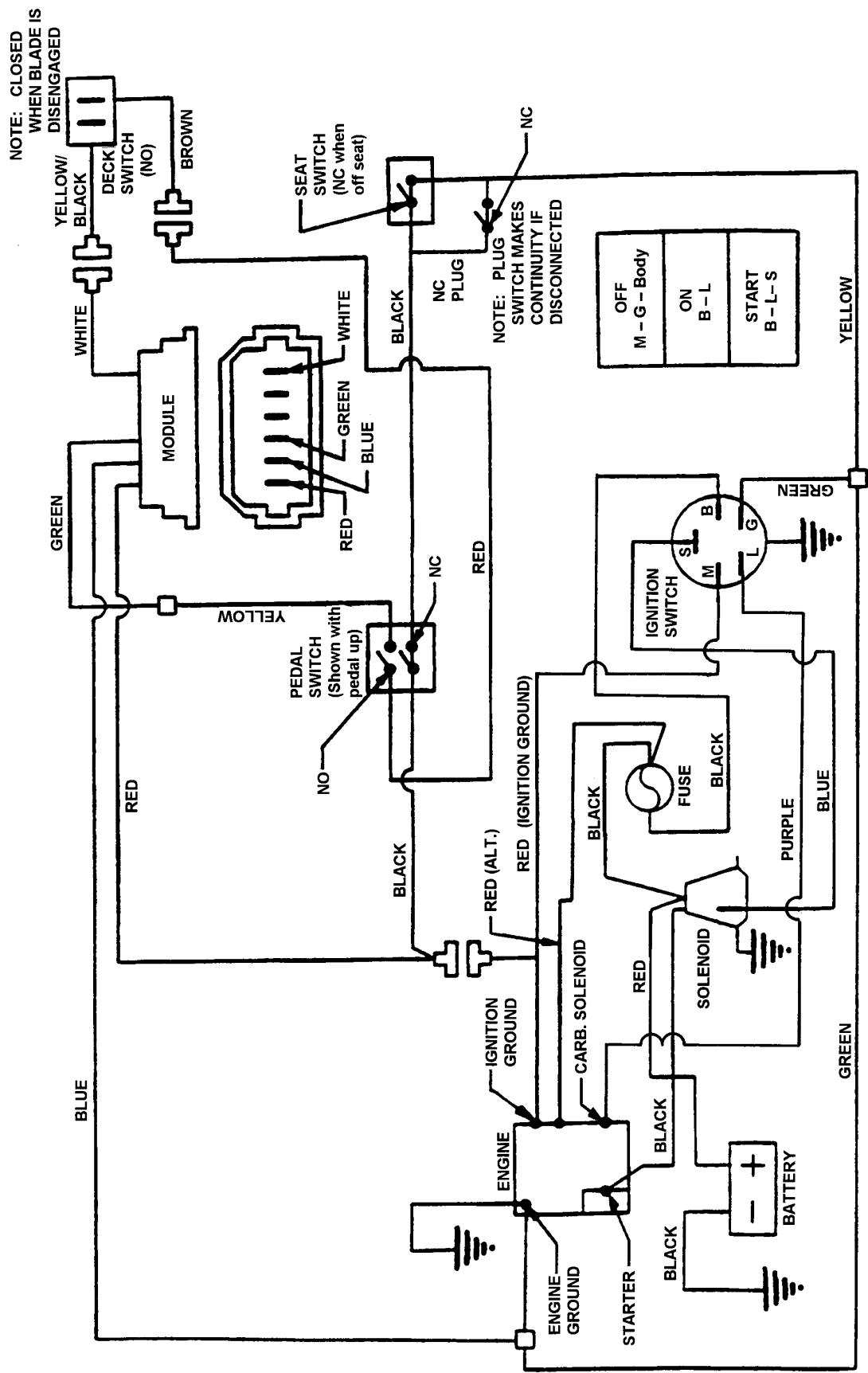
## WIRING SCHEMATIC FOR 8 HP RECOIL START (Briggs Engine)

# WIRING SCHEMATICS



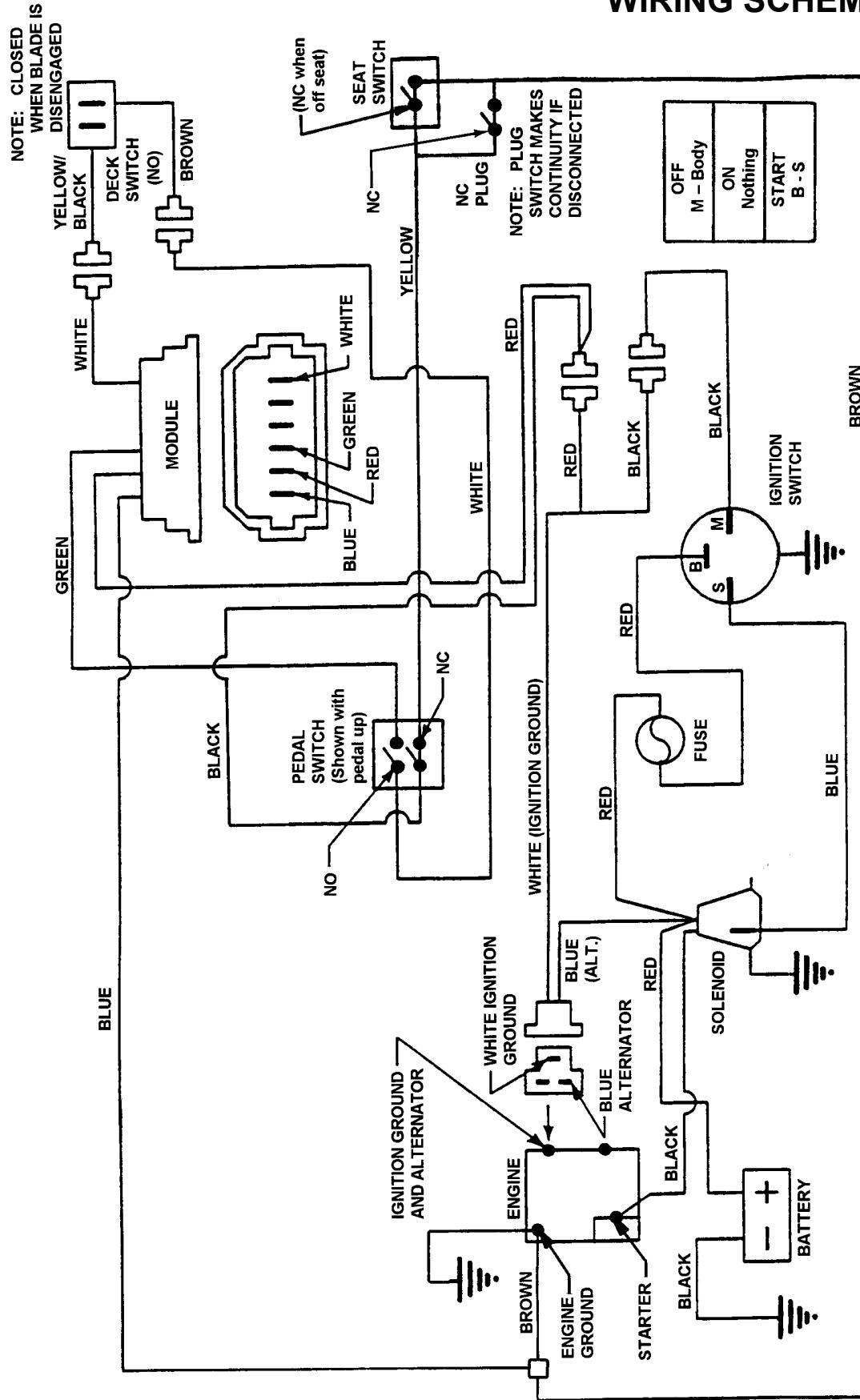
WIRING SCHEMATIC FOR 8, 10, 12 & 13 HP (Briggs Engines)

# WIRING SCHEMATICS



## **WIRING SCHEMATIC FOR 14 HP (Briggs Engine)**

# WIRING SCHEMATICS



## WIRING SCHEMATIC FOR 14 & 15 HP (Kohler Engines)

## HARDWARE BAGS

ITEM	PART NO.	DESCRIPTION	LOCATION
--	6-1792	HARDWARE BAG (includes items listed below)	
1	1-1024	PLUG, Oil Fill & Check (2) .....	page 13, item 18 & page 15, item 14
2	1-3849	SPACER, 21/64" (2).....	page 35, item 10
3	1-3862	PIN, 1/4 x 1-1/2" Roll.....	page 7, item 3
4	2-8659	KNOB, Hinged Seat (2).....	page 35, item 9A
5	2-3667	FOAM COVER, Steering Shaft .....	page 7, item 12
6	2-3671	COVER, Steering Shaft.....	page 7, item 13
7	9-0372	NUT, 1/4-20 Hex Center Lock (2) .....	pg. 45,47,49, item 24
8	9-1297	NUT, 5/16-24 Hex, Grade 5 (2).....	page 7, item 22
9	9-1038	BOLT, 5/16-18 x 1/2" Hex Flange Lock (2) .....	page 35, item 12
10	9-1315	WASHER, 5/16" Split Lock (2) .....	page 7, item 23
11	9-1515	PIN, 3/16 x 1-1/2" Cotter .....	page 7, item 16

ITEM	PART NO.	DESCRIPTION	LOCATION
--	6-3103	HARDWARE BAG (includes items listed below)	
1	1-1024	PLUG, Oil Fill & Check (2) .....	page 13, item 18 & page 15, item 14
2	1-3849	SPACER, 21/64" (2).....	page 35, item 10
3	1-3862	PIN, 1/4 x 1-1/2" Roll.....	page 7, item 3
4	2-8659	KNOB, Hinged Seat (2).....	page 35, item 9A
5	2-3667	FOAM COVER, Steering Shaft .....	page 7, item 12
6	2-3671	COVER, Steering Shaft.....	page 7, item 13
7	9-0372	NUT, 1/4-20 Hex Center Lock (2) .....	pg. 45,47,49 item 24
8	1-3321	BUSHING, Tie Rod (2).....	page 7, item 24
9	9-1038	BOLT, 5/16-18 x 1/2" Hex Flange Lock (2) .....	page 35, item 12
10	2-7172	SCREW, 1/4-20 x 5/8" Hex Head Cap, Grade 5 (2) .....	pg. 45,47,49 item 19
11	9-1515	PIN, 3/16 x 1-1/2" Cotter .....	page 7, item 16
12	9-1516	PIN, 5/32 x 1" Cotter (2) .....	page 3, item 11 & page 7, item 28
13	9-1514	WASHER, 3/8" Flat (2).....	page 7, item 48

# ACCESSORIES & ATTACHMENTS

## **SNAPPER REAR ENGINE RIDER ACCESSORIES\***

PART NO.	DESCRIPTION OF KIT	MODELS USED ON
6-0517.....	Wheel Weight (8" Wheels) .....	All Rear Engine Riders
6-0601.....	Smooth Start Clutch.....	All Rear Engine Riders
6-0325 .....	Drive Disc Puller .....	All RER Aluminum Drive Discs
6-0697.....	Dump Cart .....	All Rear Engine Riders
6-1400.....	Gauge Wheel.....	All 33" Deck Rear Engine Riders
6-0794.....	Gauge Wheel.....	All 41" & 42" Deck Rear Engine Riders
6-0941.....	Single Bag Catcher .....	All 25" Deck Rear Engine Riders
6-0942.....	Single Bag Catcher .....	All 26" & 30" Deck Rear Engine Riders
6-0943.....	Single Bag Catcher .....	All 28" & 33" Deck Rear Engine Riders
6-1886.....	Single Bag Catcher .....	All 38" Deck Rear Engine Riders
6-0944.....	Single Bag Catcher .....	All 41" & 42" Deck Rear Engine Riders
6-0946.....	Twin Bag Catcher .....	All 28" & 33" Deck Rear Engine Riders
6-1888.....	Twin Bag Catcher .....	All 38" Deck Rear Engine Riders
6-0945.....	Twin Bag Catcher .....	All 41" & 42" Deck Rear Engine Riders
6-0947.....	Bag-N-Wagon .....	All 28" & 33" Deck Rear Engine Riders
6-0948.....	Thatcherizer .....	All Series 7 & Newer Riders
6-0964.....	Wagon Cover .....	All 28" & 33" Deck Rear Engine Riders
6-1190.....	Weight (Front).....	All Series 7 & Newer Riders
6-0959.....	Dozer Blade (36" Blade) .....	All Rear Engine Riders
6-0357.....	Tire Chains (Tires-16 x 6.50-8).....	All Rear Engine Riders
6-0358.....	Tire Chains (Tires-16 x 4.80-8).....	All Rear Engine Riders
6-1823 .....	Ninja Recycling (Cover) .....	All 25" Deck Rear Engine Riders
6-1049.....	Recycling (Cover) .....	All 25" Deck Rear Engine Riders
6-1253.....	Ninja Recycling (Cover) .....	All 28" Deck Rear Engine Riders
6-1254.....	Ninja Recycling (Cover) .....	All 30" Deck Rear Engine Riders
6-1255.....	Ninja Recycling (Cover) .....	All 33" Deck Rear Engine Riders
6-1220.....	Ninja Recycling (Cover) .....	All 41" & 42" Deck Rear Engine Riders
6-1910 .....	Utility Trailer (10 Cubic Feet)	
6-1911 .....	Aerator (36")	
6-1912 .....	Dethatcher (40")	
6-1913 .....	Lawn Sweeper (36")	
6-1914 .....	Dethatcher Kit (For 36" Sweeper)	
6-1915 .....	Lawn Roller (24" & 36")	
6-1916 .....	Broadcast Spreader (3.5 Feet)	

\*For illustrated parts lists see manual #0-6084.

*Parts Manual for*

**SNAPPER**<sup>®</sup>

**REAR ENGINE RIDER  
SERIES 16 & 18**

**SNAPPER**<sup>®</sup> McDonough, GA., 30253 U.S.A.

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